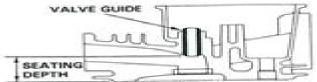
VALVE GUIDE REPLACEMENT

- 1) Drive the valve guide out of the cylinder head, using the valve guide driver (special tool).
- 2) Clean the valve guide bore, coat the new valve guide with oil, and drive it into the head as shown.



Seating depth

25.5 ± 0.5 mm (1.004 ± 0.020 in)

CAUTION

- · Protect the head gasket surface to prevent damage during the driving operation.
- 3) After replacing the valve guide, ream the valve guide ID, using the VALVE GUIDE REAMER (special tool).

CAUTION

· Always turn the reamer clockwise, never counterclockwise. Continue to turn the reamer clockwise as you remove it from the valve guide.

b. INSPECTION

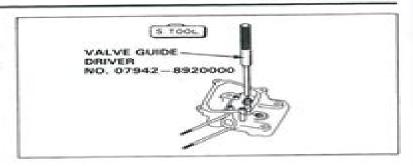
. VALVE STEM O.D.

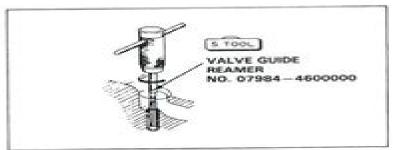
The same of the sa	Standard	Service limit
IIN	5.48 mm (0.216 in)	5.318 mm (0.2093 in)
EX	5.44 mm (0.214 in)	5.275 mm (0.2077 in)

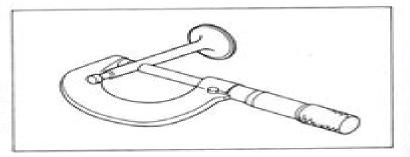


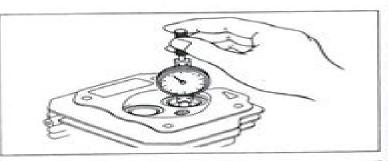
Standard	Service limit
5.50 mm (0.217 in)	5.572 mm (0.2194 in)

The same of the sa	Standard	Service limit
IN	0.02-0.044 mm (0.0008-0.0016 in)	0.10 mm (0.004 in)
EX	0.06-0.087 mm (0.002-0.0034 in)	0.12 mm (0.005 in)



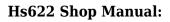






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