

References

This instrument is a Linear Gauge G-Item Resolution. To obtain the highest performance and the longest service life, follow the Linear Gauge carefully and the maintenance and repair instructions. The reading this manner keep it near the Linear Gauge for quick reference. The specifications of this gauge and the description in this manual are, as follows: Linear, 0.05mm, without serial certification.

Safety Precautions

To ensure operator safety, use the instrument in conformance with the directions and specifications given in this User's Manual.



- If it is contact point with a sharp tip is used, exercise sufficient care in handling during replacement or use of it so as not to get hurt.
- If it is contact point is released freely after it has been pressed in, the contact point may burst forth at a very high speed depending on the amount of spring travel. Sufficiently exercise care so that your fingers or hands may not be pinched.

Precautions for Use

Carefully guard the following attempts and conditions to protect the instrument from failure and malfunction:

IMPORTANT

- Do not apply sudden shocks, including a drop or excessive force to the linear gauge.
- Do not disassemble or modify the gauge.
- Do not use and store the gauge at sites where it is exposed to direct sunlight or at extremely hot or cold sites.
- To use the gauge highly accurately, avoid sites where the temperature will change abruptly.
- Absolutely do not apply an electric engraver to the gauge. Even high voltage may damage electronic parts.
- Also, do not use the gauge at sites where it is subject to large electric shocks.
- Do not touch or stand on the spindle or the spindle support in the perpendicular position of the spindle.
- Do not clamp the stem too tightly, since the spindle will not move smoothly.
- Do not apply excessive tension to the cable or do not bend it forcibly.
- To perform stable measurement, allow at least 10 minutes after turning on the power.
- Do not set up the origin point at either end of the stroke.
- If the gauge is used in conditions other than those specified, the maximum performance could not be obtained.
- Depending on the installation and operating conditions, take those conditions into consideration prior to use.
- The functions and performance will not be guaranteed, if the gauge is used in other conditions than those specified.
- Take sufficient damage-preventive processing (safety measures), should this gauge have been at fault.
- A contact point could hurt a workpiece depending on the workpiece material, measuring force, impact when the contact point comes in contact with the workpiece, etc. Check that there is no problem of hurting a workpiece during measurement or accuracy variation depending on the measuring force, etc.

Electromagnetic Compatibility (EMC)

This product complies with the EMC Directive. Note that in environments where electromagnetic interference exceeds EMC requirements defined in this directive, appropriate countermeasures are required to ensure the product's safe operation.

Disposal of Old Electrical & Electronic Equipment (Applicable in the European Union and other European countries with separate collection systems)



This symbol on the product or on its packaging indicates that this product shall not be treated as household waste. To reduce the environmental impact of WEEE (Waste Electrical and Electronic Equipment) and minimize the volume of WEEE entering landfills, please reuse and recycle.

Bitte beachten: Informationsdienste verlassen Kontakt immer nach Ablauf der Abrechnung.

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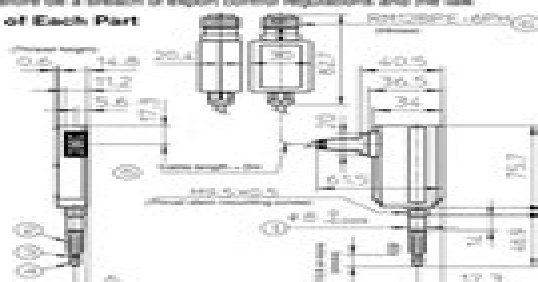
1. Names and Dispositions of Each Part

- ```

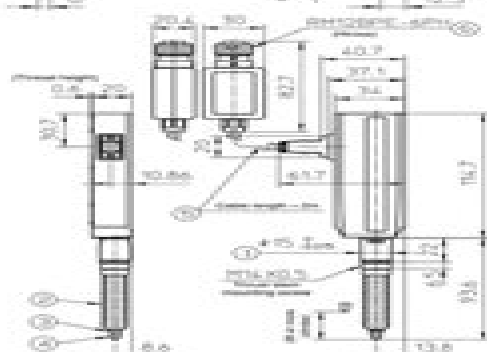
(1) Stream
(2) Sublayer Event
(3) Spindle
(4) Contact point
(5) Support quartz
(6) Subsidiary concretion

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1. *Journal of the American Medical Association*, 1997; 277: 1001-1005.

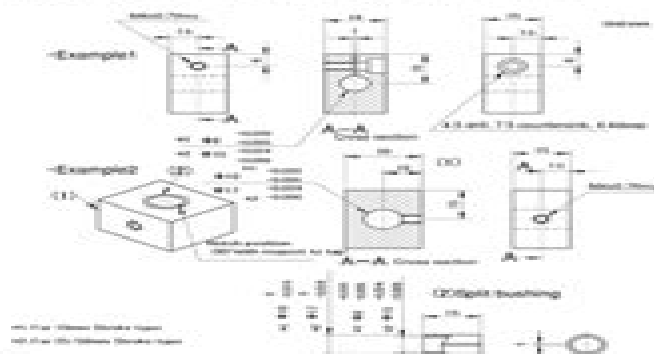


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### 3. Microstructure After Quench

To mount the gage on another instrument or a fixture, clamp the 4-8 stem or 4-15 stem. It is recommended to use a slotted holder or a split bushing for the mount structure.



**Abstract**

- **Absolutely avoid** pressing the stem directly with self screws.  
(The built-in bearing may be damaged.)
- **Avoid** that excessively tightening the stem, can cause trouble in the spindle operation.
- **Never** fix a screw into the stem.
- **Mount** the gages ring so the spindle is directed perpendicular to the measured surface. If the gage is mounted at an angle to the measured surface, an error may be generated in measurement results.
- **Describe** shape, size and fix exact a trace on the work through the cable.



### 3. Precautions in Protecting the Gase from Dust and Water

**DISCUSSION**

- The output connector (gauge and preamplifier [counter-pole]) is not protective structured. Install the gauge at a place where it is not splashed directly with water or oil.
- If an extension-cable is used, completely cover the preamplifier and connector area with a seal to be not be exposed to environments.
- If the cable covering is broken, liquid will penetrate into the gauge inside due to capillary phenomenon. This will cause damage to the gauge. Immediately repair the cable.
- Be greatly careful not to damage the rubber boot due to chips, etc. If the rubber boot is damaged, dust-proof function will be deteriorated. Immediately replace or repair the rubber boot.
- The materials including rubber which are used for the rubber boot and other sealing parts are not universal against acids and chemicals. If those parts deteriorate unusually, consult the nearest Mitsuboshi Service Center.
- If linear gauges are used in adverse environments where they are subject to frequent splashes of water and oil, it is recommended to take preventive measures such as replacing them before being damaged.
- If the output cable is damaged, the gauge will not work. If the output cable is damaged, the part is discarded for the reason performance will not be guaranteed. Do not attempt to reassemble the part.

#### 4. Connecting the Gate to a Counter

Connect the output connector of the gage to the input connector on a linear gage counter. For detailed information, refer to the user's manual of the linear gage counter.

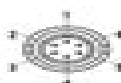
## DISCUSSION

- If the gage cable is close to the power line for other instruments, the gage may malfunction. Connect the gage cable as far from the power line as possible.
- If the gage is connected with other counter than 5MUNDO's made, slow at least 0.2 second after the gage is turned on. Also, reset the counter.

### **3. Character Output Statement**

- 10) Output connection: 10A 120V 60Hz (Indoor)

| Pin No. | Signal name       | Pin No. | Signal name | Pin No. | Signal name |
|---------|-------------------|---------|-------------|---------|-------------|
| 1       | +5V <sub>CC</sub> | 3       | enb         | 5       | GND         |
| 2       | enA               | 4       | enB         | 6       | GND         |



- 2) **Power supply to the gadget head**  
Power voltage: 5V (+4.8V to +5.2V),  
Ripple voltage: 200mVp-p or less,  
Current consumption: 100mA max.
- 3) **Input/output signal level**  
- I/O: 0V, 0.8, 1.8, 3.3, 5V (TTL line driver AM26LS31 or equivalent)
- 4) **Output signal offset**

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This series of gages are provided with the following three patterns for their output signals. Therefore, always design the reception circuitry so that it includes an error detecting process making use of these

(A) Real-time pulse output (Phase-A wave advances when the spindle is retracted).



- (1) Output condition: Spindle moving speed = Stage response speed  $\times 4$   
(2) Minimum edge-to-edge interval of output pulses:  $T_1 = 0.2 \mu\text{s}$   
(3) Output delay time<sup>2)</sup>: Max.  $2.5 \mu\text{s}$

# Mitutoyo B23user Manual

**Richard Bailey**



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## **Table of Contents Mitutoyo B23user Manual**

1. Understanding the eBook Mitutoyo B23user Manual
  - The Rise of Digital Reading Mitutoyo B23user Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mitutoyo B23user Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mitutoyo B23user Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mitutoyo B23user Manual
  - Personalized Recommendations
  - Mitutoyo B23user Manual User Reviews and Ratings
  - Mitutoyo B23user Manual and Bestseller Lists
5. Accessing Mitutoyo B23user Manual Free and Paid eBooks
  - Mitutoyo B23user Manual Public Domain eBooks
  - Mitutoyo B23user Manual eBook Subscription Services

- Mitutoyo B23user Manual Budget-Friendly Options
- 6. Navigating Mitutoyo B23user Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mitutoyo B23user Manual Compatibility with Devices
  - Mitutoyo B23user Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mitutoyo B23user Manual
  - Highlighting and Note-Taking Mitutoyo B23user Manual
  - Interactive Elements Mitutoyo B23user Manual
- 8. Staying Engaged with Mitutoyo B23user Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mitutoyo B23user Manual
- 9. Balancing eBooks and Physical Books Mitutoyo B23user Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mitutoyo B23user Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mitutoyo B23user Manual
  - Setting Reading Goals Mitutoyo B23user Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mitutoyo B23user Manual
  - Fact-Checking eBook Content of Mitutoyo B23user Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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