

Mitsubishi Delica L400 1996-2007 Workshop Manual

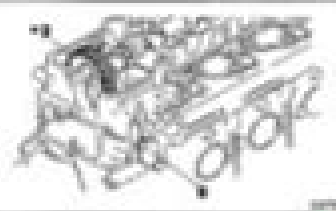
AUTOMATIC TRANSMISSION - Service Adjustment Procedures

23

11A-13-2

6M4 ENGINE - Rocker Cover and Cylinder Head Assembly

REVERSE)



REMOVAL SERVICE POINTS

(A) CYLINDER HEAD 1

- (1) Loosen (or remove) the nut of the timing chain *2 in reverse.

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Caution

- When removing the bolt 10, hold the camshaft *4 the hexagonal section 5 to prevent it from turning together. Do not utilize the timing chain *2 for purposes.
- The bolt 10 is inversely threaded. The arrow mark on its head shows the tightening direction. To move it, turn it in the reverse direction.
- The cam sprocket *2 and timing chain *2 require be positioned relatively to each other. Do not rotate them unless absolutely necessary.

- (2) Loosen the cylinder head bolts 11 stepwise in the order of the numbers shown, then remove them.

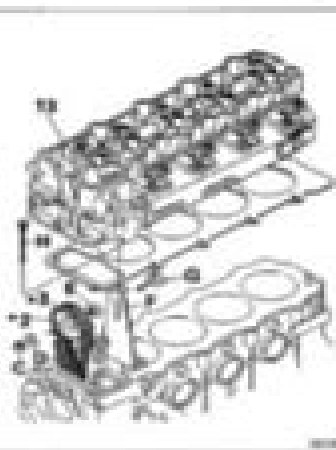


- (4) Lift up the cylinder head assembly 12 straight and remove while keeping the cam sprocket *2 in engagement with timing chain *2.

- (5) After the cylinder head assembly 12 is removed, hold cam sprocket *2 with the special tool to keep the timing chain *2 on it.

Component Parts of the Special Tool MT-002502 - 1 Sprocket Holder Kit

- C Nut
- D Washer
- E Spacer
- F Adjusting plate
- G Nut
- H Bolt



1. Lock-up chain
2. Torque converter
3. Overdrive clutch
4. Overdrive brake
5. Forward clutch
6. Direct clutch
7. Brake No. 1
8. Brake No. 2
9. Brake No. 3
10. Governor
11. Lock-up solenoid valve
12. Accumulator (S)
13. Accumulator (D)
14. Accumulator (C)
15. Lock-up relay valve
16. Secondary valve
17. Overdrive clutch
18. Overdrive brake
19. O/D down spring valve
20. Forward shift valve
21. 3-4 shift valve
22. Intermediate valve
23. Low speed modulator valve
24. Intermediate shift valve
25. Reverse clutch sequence valve
26. Intermediate modulator valve
27. Detent regulator valve
28. 1-2 shift valve
29. Overdrive solenoid valve
30. Overdrive clutch
31. O/D down spring valve
32. Forward shift valve
33. 3-4 shift valve
34. Shift valve
35. Intermediate valve
36. Low speed modulator valve
37. Intermediate shift valve
38. Reverse clutch sequence valve
39. Intermediate modulator valve
40. Detent regulator valve
41. 1-2 shift valve
42. Overdrive solenoid valve
43. Overdrive clutch
44. O/D down spring valve
45. Forward shift valve
46. 3-4 shift valve

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Jin-Ying Zhang



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