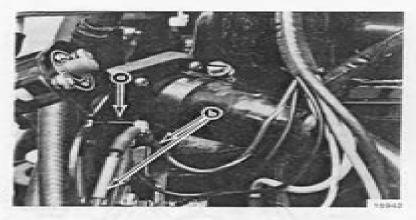
- Connect instrument harness to engine harness. Tighten clamp.
- Connect trim position sender brown/white wire as shown in Figure 7.
- 13. Connect fuel line. Check for leaks.
- Connect throttle cable. Refer to "Attaching Adjusting Throttle Cable".
- Connect any grounding wires or accessories that may have been disconnected.
- 16. Connect battery cables to battery.

IMPORTANT: If stern drive unit was removed, refer to step 14 in "Alignment".

a - Terminal Block b - Brown/White Wires Figure 7. Sender Connection

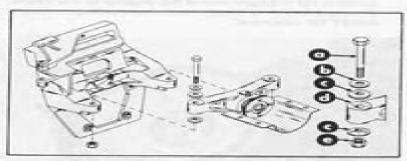




### ALIGNMENT

#### BEARING SUPPORT INSTALLATION

The following procedure MUST BE used when installing hearing support on MCM 120R/140R Models:



- a Blott (2)
- b Flat Washer (2)
- Spherical Washer (4) (Install with Rounded Side Toward Searing Support)
- a Bearing Support
- m Nove (2)

Figure 1. Bearing Support Attaching Parts

- Install bearing support, as shown in Figure 1. DO NOT tighten bolts.
- Insert solid end of Alignment Tool (91-57797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
- Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m.)]. Strike the head of both bolts with a ball peen hammer, then torque bolts to specifications.



a - Alignment Shaft Figure 2. Alignment Tool Installed

IMPORTANT: Bearing support attaching bolts MUST BE struck with a hammer to properly seat spherical washers. If procedure is not tollowed, difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

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