

Service Engine



10. Pull off oil cap (10) from filler opening.

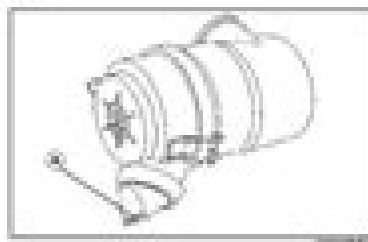
IMPORTANT: Avoid damage! Do not overfill crankcase with oil. Oil capacities given are with engine and crankcase completely dry. Some oil will remain in engine after draining.

11. Add oil to higher than upper mark on dipstick (11).
12. Install oil fill cap.
13. Start and run engine at idle to check for leaks. Stop engine. Fix any leaks before operating.
14. Check oil level, add oil if necessary.
15. Lower the cargo box.

Cleaning Dust Unloading Valve

IMPORTANT: Avoid damage! Do not operate engine without air cleaner element and rubber dust unloading valve installed.

1. Park the vehicle safely. (See Parking Safety in the SAFETY section.)
2. Allow engine to cool.
3. Access the engine compartment.



4. Squeeze dust unloading valve (4) to clean. Remove and replace if damaged.

Servicing Air Cleaner Element

WARNING: Avoid damage! Dirt and debris can enter engine when air cleaner canister is opened. Do not open canister unless required for scheduled service. This will keep contamination of the intake system to a minimum.

(Check filter element more frequently if operating in dusty conditions.)

1. Park the vehicle safely. (See Parking Safety in the SAFETY section.)
2. Allow engine to cool.



5. Release latches (A) and remove air cleaner canister cover (5).

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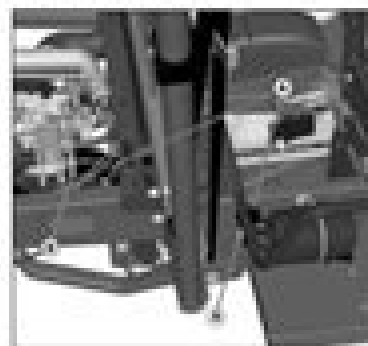
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4. Remove old/discount filter element (C). Replace with a new filter element.
5. Install air cleaner canister cover with rubber dust unloading valve pointing downward. Check instruction marked into canister cover for proper installation.
6. Hook the canister cover latches.

Checking Air Intake, Hoses and Clamps

1. Park the machine safely. (See Parking Safety in the SAFETY section.)
2. Tip passenger seat forward.
3. Raise and secure cargo box.



4. Check intake hose (A) for damage or cracking. Replace if necessary.
5. Check and tighten air intake hose clamps (B) as needed.

6. Lower the cargo box.
7. Tip seat back.

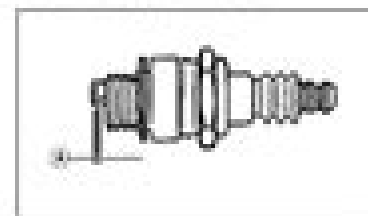
Checking Spark Plug

CAUTION: Avoid injury! Touching hot surfaces can burn skin. The engine, components, and fluids will be hot if the engine has been running. Allow the engine to cool before servicing or working near the engine and components.

1. Park the vehicle safely. (See Parking Safety in the SAFETY section.)
2. Raise and secure cargo box.
3. Disconnect spark plug wires.
4. Remove spark plug(s) using appropriate spark plug socket.
5. Inspect spark plug(s) for:
 - Cracked porcelain
 - Fitted or damaged electrodes
 - Other wear or damage
6. Clean spark plug(s) carefully with a wire brush.

NOTE: In Canada, replace with resistor spark plug only.

7. Replace spark plug(s) if necessary.



8. Check and adjust spark plug gap (A):
 - See SPECIFICATIONS for gap distance
9. Install and tighten spark plug(s). Tighten to 25 ft-lb (34 Nm).
10. Install spark plug wires.
11. Lower the cargo box.

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Jd Gator 625 Manual

RJ Alexander



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