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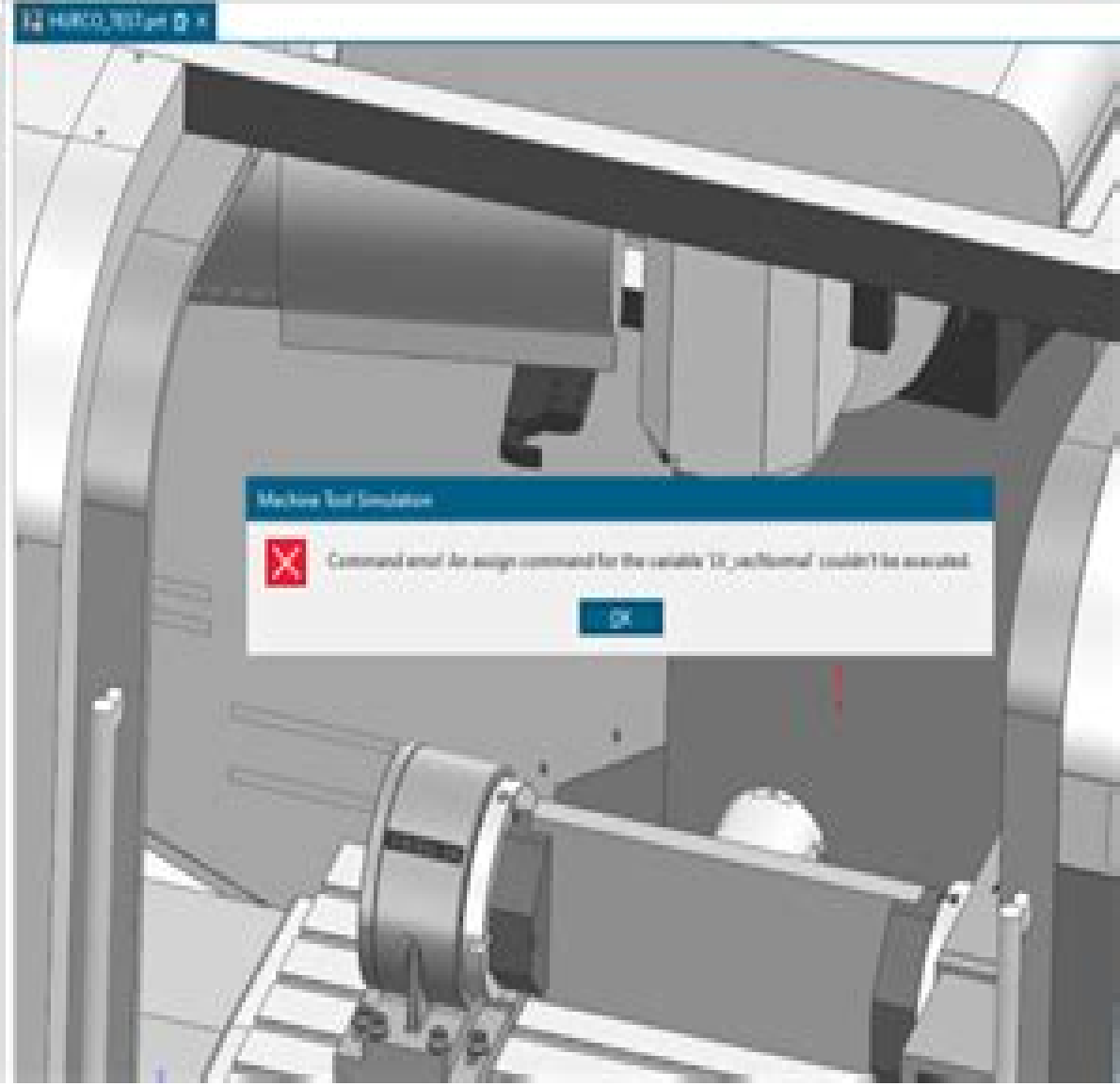
Channel

Main

Status

NC Program - TEST.PNC.ncf

```
13 G20 G0,  
14 G17 AB,  
15 G14 M120  
16 G16 M140  
17 (Tool Number : 1)  
18 (Tool Name : P1111)  
19 (Tool Diameter : 16.0)  
20 (Tool Tip Radius : 0.00)  
21 (Tool Overhang : 75.00)  
22 (Gage Length : 75.00)  
23 G20 G90 M6  
24 G10 G54  
25 G12 G0 G90 X0, Y0,  
26  
27 (Feed in this format)  
28 G14 G68.2 X-37.847 Y-0.001 Z0.0 A90.00,  
29  
30 (Rot in this format)  
31 G14 G68.2 X0.0 Y0.0 Z0.0 B0.000, 10,  
32 G15 G53.1  
33  
34  
35  
36  
37 G16 G0G01 M0  
38 G10 G17 X-37.847 Y-0.001  
39 G40 G43 Z0.0 M1  
40 G17 M0  
41 G44 Z75.  
42 G11 G00 X0 Y0 Z1000
```



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Katrin Zwirgmaier

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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