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web sg iron is a type of cast iron that has been treated while molten with an element such as magnesium or cerium to induce the formation of free graphite as nodules or spherulites the followings are the grade requirement to the chemical components and physical properties and also grade comparison chart

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web chemical analysis carbon 3 40 3 85 phosphorous 0 10 max manganese 0 10 0 30 sulphur 0 02 max silicon 2 30 3 10 magnesium 0 07 max applications bs2789 grade 500 7 is suited for applications such as gears pistons valve bodies dies and moulds and for applications that require good noise and vibration damping mechanical properties

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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass greater than 2 000 kg

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web the normal chemical composition for this grade is as the following c 2 7 3 7 si 0 8 2 9 mn 0 3 0 7 p 0 1 s 0 02 the chemical composition has big difference in different standards all compositions are just for reference

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web sg iron is also called as spheroidal graphite cast iron in usa they are also called as ductile iron there are many different sg iron grades in different countries and standards however most of grades have similar requirements to the mechanical properties especially to tensile strength yield strength and elongation

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