



Adjusting Neutral

CAUTION

To avoid personal injury:

- Park the machine on a hard and level surface.
- If it is necessary to run engine in an enclosed area, use a gas tight exhaust pipe extension to remove the fumes.
- Always try to work in a well-ventilated area.
- Lift up and secure with jack stands or blocking the rear of the machine, do not run the machine while adjusting.
- Do not adjust only one of the following adjustment; exclude "MOTION CONTROL LEVER POSITION". They are relative each other.

1. Turn key switch to OFF position.
2. Apply the parking brake.
3. Set the motion control levers (3) to **Neutral** lock position.
4. Raise and latch the seat assembly.
5. Remove the connector from the seat safety switch, then temporarily install a jumper wire across the terminals in the connector of the wiring harness.
6. Raise the rear of machine and block up so that rear wheel can rotate freely.
7. Remove the motion control lever cover (1).
8. Loosen the lock nuts from the ball joints on the two rods.
9. Start the engine.
10. Move the throttle lever to **Max. speed** position.
11. Release the parking brake.
12. Turn the speed control rod (4) to extend the rod length and rotate the rear wheel backward. Then, turn the speed control rod (4) in reverse direction and find a position where the rear wheel stops rotating.
13. Then, turn the speed control rod (4) to shorten the rod length and rotate the rear wheel forward. Then, turn the speed control rod (4) in reverse direction and find a position where the rear wheel stops rotating.
14. After taking steps 12 and 13 above, fix the speed control rod (4) length at the midpoint between the two position. Adjust a speed control rod (4) length to be the center of the HST neutral range.
15. Shut off the machine. Remove jumper wire from wire harness connector and plug connector or into seat safety switch.

IMPORTANT

- The right and left motion control lever (3) can be adjusted independently.

- (1) Motion Control Lever Cover
(2) Guide Plate
(3) Motion Control Lever

- (4) Speed Control Rod
(5) Lock Nut

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Kubota Zd331 Service Manual

**Allis-Chalmers Manufacturing
Company. Industrial Service
Department. Tractor Division**



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Farmers and Consumers Market Bulletin ,2010

Series 92 Service Manual Detroit Diesel Corporation,1988

Series 53 Service Manual Detroit Diesel Corporation,1990

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