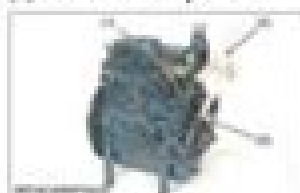


(2) External Components



Alternator, Starter and Others

1. Remove the air cleaner and muffler.
2. Remove the timing belt (2), fan pulley and fan belt (3).
3. Remove the alternator.
4. Remove the starter.

(When reassembling)

- Check to see that there are no cracks on the belt surface.

■ Important

- After reassembling the fan belt, be sure to adjust the fan belt tension.
- Do not confuse the direction of the fan.

- (1) Engine Fan (Forward)
- (2) Fan Belt
- (3) Timing Fan

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Engine Stop Solenoid (for Brackets in Stop Type)

1. Remove the engine stop solenoid (1).

(When reassembling)

1. Make sure that the plunger (2) of the engine stop solenoid (1) is maximum pulled out position. (Figure 30)
2. Make sure that the pin (3) of the cover and valve comes in contact with the engine stop lever (4) in the direction of Figure 30.
3. Make sure that the contact between the pin (3) of the engine stop solenoid (1) and the engine stop lever (4) meets in the good condition of Figure 30.
4. Tighten the engine stop solenoid mounting screws (5) with the above conditions 1. to 3. satisfied.
5. Apply battery voltage (12 V) to and make sure that Figure 30 is satisfied.

■ Important

- Check to see that there are no dust on the mounting surface of the engine stop solenoid (1).
- When you applied a battery voltage (12 V) to the engine stop solenoid (1), make sure that the engine stops after the engine stop solenoid (1) operates the engine stop lever (4) and comes in contact with the stopper adjustment bolt (6).

- (1) Engine Stop Solenoid
- (2) Plunger
- (3) Pin
- (4) Engine Stop Solenoid Mounting Screws
- (5) Engine Stop Lever
- (6) Engine Stop Mounting
- (7) Engine Stop Mounting
- (8) Stopper Adjustment Bolt
- (9) Stopper Mounting Bolt Position
- (10) Contact Area
- (11) Dust
- (12) Stop
- (13) Stop Type (1 mm (0.039 in.))
- (14) Plunger at maximum
- (15) Contact Position of Engine Stop Lever and Pin
- (16) Contact Condition Between Engine Stop Lever and Pin (Stop Type)
- (17) Tightening Position of Engine Stop Solenoid Mounting Screws

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(3) Cylinder Head, Valves and Oil Pan



Cylinder Head Cover

1. Disconnect the headlight hose (1).
2. Remove the cylinder head cover screws (2).
3. Remove the cylinder head cover (3).

(When reassembling)

- Check to see if the cylinder head cover gasket is not damaged.

Tightening torque	Cylinder head cover cover	Oil Pan
	0.8 N·m (0.26 ft·lb)	1.0 N·m (0.74 ft·lb)
	1.0 N·m (0.74 ft·lb)	1.0 N·m (0.74 ft·lb)

- (1) Headlight Hose
- (2) Cylinder Head Cover Screws
- (3) Cylinder Head Cover

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Injection Pipes

1. Loosen the screws in the pipe clamp (1).
2. Remove the injection pipes (1).

(When reassembling)

- Don't compressed air into the pipes to blow out dust. Then, reassemble the pipes in the correct order.

Tightening torque	Injection pipe mounting nut	Oil Pan
	0.8 N·m (0.26 ft·lb)	1.0 N·m (0.74 ft·lb)
	1.0 N·m (0.74 ft·lb)	1.0 N·m (0.74 ft·lb)

- (1) Injection Pipes
- (2) Pipe Clamp

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Head Holder Assembly and Drain Plug

1. Remove the overflow pipe (1).
2. Replace the head holder assembly etc.
3. Replace the master gasket (2) and head seal (3).
4. Remove the head (4) from the pipe plug (5).
5. Remove the pipe plug (5).

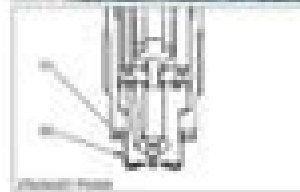
(When reassembling)

- Replace the copper gasket and head seal with new ones.

Tightening torque	Drain plug mounting nut	Oil Pan
	Head holder assembly	Oil Pan
	Overflow plug	Oil Pan
	0.8 N·m (0.26 ft·lb)	1.0 N·m (0.74 ft·lb)
	1.0 N·m (0.74 ft·lb)	1.0 N·m (0.74 ft·lb)
	1.0 N·m (0.74 ft·lb)	1.0 N·m (0.74 ft·lb)

- (1) Overflow Pipe
- (2) Head Holder Assembly
- (3) Head Seal
- (4) Head
- (5) Pipe Plug

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Kubota Sm E4b Series Diesel Engine Service Repair Manual

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