

[6] CRANKSHAFT AND PISTON



Main Bearing Case Cover

1. Remove the screws, and lift the cover (1) by screwing two screws (See photo) gradually and evenly.

(When reassembling)

- Place the case cover and the gasket noting each direction (See photo), and tighten the screws.

Tightening torque	Main bearing case screw	9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
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(1) Main Bearing Case Cover

(A) To lift the cover, screw in two screws.



Crankshaft

1. Remove the oil pan and the strainer.
2. Remove the screws (1) and the connecting rod caps, and push out the pistons.
3. Remove the screws (2) and pull out the crankshaft.

(When reassembling)

- Insert the piston in its cylinder in such a manner that the mark "1" toward the flywheel side (See figure). Since the piston is off-set, wrong direction assembling will cause trouble.
- Align the marks on the side of the connecting rod and cap.
- Apply engine oil to the bearing surface and the screws and tighten them to the specified torque.
- Be sure to install the O-ring (3) on the pipe extending from the strainer (See photo).



Tightening torque	Oil pan screw		9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
	Connecting rod screws	(Non flange bolts)	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Bearing case screw 2	(Non flange bolts)	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Oil pressure switch		14.7 to 18.6 N·m 1.5 to 2.0 kgf·m 10.8 to 14.5 ft-lbs

(1) Screw

(2) Screw

(3) O-ring



Kubota Engine Wg600 Repair Manual

M Planty



Kubota Engine Wg600 Repair Manual:

This book delves into Kubota Engine Wg600 Repair Manual. Kubota Engine Wg600 Repair Manual is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Kubota Engine Wg600 Repair Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Kubota Engine Wg600 Repair Manual
- Chapter 2: Essential Elements of Kubota Engine Wg600 Repair Manual
- Chapter 3: Kubota Engine Wg600 Repair Manual in Everyday Life
- Chapter 4: Kubota Engine Wg600 Repair Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Kubota Engine Wg600 Repair Manual. This chapter will explore what Kubota Engine Wg600 Repair Manual is, why Kubota Engine Wg600 Repair Manual is vital, and how to effectively learn about Kubota Engine Wg600 Repair Manual.

3. In chapter 2, the author will delve into the foundational concepts of Kubota Engine Wg600 Repair Manual. This chapter will elucidate the essential principles that need to be understood to grasp Kubota Engine Wg600 Repair Manual in its entirety.

4. In chapter 3, this book will examine the practical applications of Kubota Engine Wg600 Repair Manual in daily life. The third chapter will showcase real-world examples of how Kubota Engine Wg600 Repair Manual can be effectively utilized in everyday scenarios.

5. In chapter 4, this book will scrutinize the relevance of Kubota Engine Wg600 Repair Manual in specific contexts. This chapter will explore how Kubota Engine Wg600 Repair Manual is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, the author will draw a conclusion about Kubota Engine Wg600 Repair Manual. The final chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Kubota Engine Wg600 Repair Manual.

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Kubota Engine Wg600 Repair Manual Introduction

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