Non-toleranced Data ISO 10110-11

- ISO 10110 standardizes tolerances when not called out.
- "Default" tolerances
- Entirely different than "shop tolerances" of ASME Y14's.
- WARNING: Tolerances are very loose and may lead to undesirable consequences if not carefully considered.
- Note that tolerances scale with size of parts – a European practice rarely seen in U.S.

Property	Range of maximum (diagonal) dimension of the part [mm]			
	up to 10	over 10 up to 30	over 30 up to 100	over 100 up to 300
Edge length, diameter [mm]	10.2	10.5	11	21,5
Thickness [mm]	1,08	10,2	10,4	8,01
Angle deviation of prisms and plate	:30	130	130	230
Width of protective chamfer (mm)	0,1 - 0,3	0,2 - 0,5	0,3 - 0,8	0.5 - 1,6
Stress birefringence acc. to ISO/DIS 10110-2 [nm/cm]	0/20	6/20		(8)
Bubbles and inclusions acc. to ISO/DIS 10110-3	1/2w0,16	1/5x0,25	1/5±0,4	1.5x0,63
Inhomogeneity and striae acc. to ISO/DIS 10110-4	2/1;1	2/1:1	+	*
Surface form tolerances acc. to ISO/DIS 10110-5	35(1)	3/10(2)	3/10(2) (all @ 30)	3/10(2) (all Ø 60)
Centring tolerances acc. to ISO/DIS 10110-6	4/307	4/20	4/10*	4/10
Surface imperfection tolerances acc. to ISO/DIS 10110-7	5/3x0,16	5/5+0,25	5/5/0,4	5/5×0,63

Iso 10110 Drawing Standards

Raffaela Di Napoli

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