



Designation: E94/E94M – 22

## Standard Guide for Radiographic Examination Using Industrial Radiographic Film<sup>1</sup>

This standard is issued under the fixed designation E94/E94M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript epsilon (ε) indicates an editorial change since the last revision or approval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

### 1. Scope\*

1.1 This guide<sup>2</sup> covers satisfactory X-ray and gamma-ray radiographic examination as applied to industrial radiographic film recording. It includes statements about preferred practice without discussing the technical background which justifies the preference. A bibliography of several textbooks and standard documents of other societies is included for additional information on the subject.

1.2 This guide covers types of materials to be examined; radiographic examination techniques and production methods; radiographic film selection, processing, viewing, and storage; maintenance of inspection records; and a list of available reference radiograph documents.

Note 1—Further information is contained in Guide E999, Practice E1025, Practice E1090/E1090M, and Practice E1032.

1.3 The use of digital radiography has expanded and follows many of the same general principles of film based radiography but with many important differences. The user is referred to standards for digital radiography [E2597, E2695, E2736, and E2737 for digital detector array (DDA) radiography and E2007, E2033, E2445/E2445M, and E2446 for computed radiography (CR)] if considering the use of digital radiography.

1.4 *Interpretation and Acceptance Standards*—Interpretation and acceptance standards are not covered by this guide, beyond listing the available reference radiograph documents for castings and welds. Designation of accept - reject standards is recognized to be within the cognizance of product specifications and generally a matter of contractual agreement between producer and purchaser.

<sup>1</sup> This guide is under the jurisdiction of ASTM Committee B60 on Nondestructive Testing and is the direct responsibility of Subcommittee B07.01 on Radiology (X and Gamma) Method.

Current edition approved Dec. 1, 2022. Published December 2022. Originally approved in 1952. Last previous edition approved in 2017 as E94/E94M – 17. DOI: 10.1520/E094-22.

<sup>2</sup> For ASME Boiler and Pressure Vessel Code applications, see related Guide ME-94 in Section V of that Code.

1.5 *Safety Practices*—Problems of personnel protection against X-rays and gamma-rays are not covered by this guide. For information on this important aspect of radiography, reference should be made to the current document of the National Committee on Radiation Protection and Measurement, Federal Register, U.S. Energy Research and Development Administration, National Bureau of Standards, and to state and local regulations, if such exist. For specific radiation safety information, refer to NIST Handbook ANSI 43.3, 21 CFR 1020.40, and 29 CFR 1910.1095 or state regulations for agreement states.

1.6 *Units*—The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system should be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.7 If an NDT agency is used, the agency should be qualified in accordance with Specification E543.

1.8 *Personnel Qualification*—If specified in the contractual agreement, personnel performing examinations to this guide should be qualified in accordance with a nationally or internationally recognized NDT personnel qualification practice or standard and certified by the employer or certifying agency, as applicable.

1.9 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* (See 1.5.)

1.10 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations Issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

\*A Summary of Changes section appears at the end of this standard

# Industrial Radiographic Interpretation Study Guide

**Arturo Cuomo**



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## **Table of Contents Industrial Radiographic Interpretation Study Guide**

1. Understanding the eBook Industrial Radiographic Interpretation Study Guide
  - The Rise of Digital Reading Industrial Radiographic Interpretation Study Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Industrial Radiographic Interpretation Study Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Industrial Radiographic Interpretation Study Guide
  - User-Friendly Interface

4. Exploring eBook Recommendations from Industrial Radiographic Interpretation Study Guide
  - Personalized Recommendations
  - Industrial Radiographic Interpretation Study Guide User Reviews and Ratings
  - Industrial Radiographic Interpretation Study Guide and Bestseller Lists
5. Accessing Industrial Radiographic Interpretation Study Guide Free and Paid eBooks
  - Industrial Radiographic Interpretation Study Guide Public Domain eBooks
  - Industrial Radiographic Interpretation Study Guide eBook Subscription Services
  - Industrial Radiographic Interpretation Study Guide Budget-Friendly Options
6. Navigating Industrial Radiographic Interpretation Study Guide eBook Formats
  - ePub, PDF, MOBI, and More
  - Industrial Radiographic Interpretation Study Guide Compatibility with Devices
  - Industrial Radiographic Interpretation Study Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Industrial Radiographic Interpretation Study Guide
  - Highlighting and Note-Taking Industrial Radiographic Interpretation Study Guide
  - Interactive Elements Industrial Radiographic Interpretation Study Guide
8. Staying Engaged with Industrial Radiographic Interpretation Study Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Industrial Radiographic Interpretation Study Guide
9. Balancing eBooks and Physical Books Industrial Radiographic Interpretation Study Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Industrial Radiographic Interpretation Study Guide
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Industrial Radiographic Interpretation Study Guide
  - Setting Reading Goals Industrial Radiographic Interpretation Study Guide
  - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Industrial Radiographic Interpretation Study Guide
  - Fact-Checking eBook Content of Industrial Radiographic Interpretation Study Guide
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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