#### Test Questions for Introduction to Industrial Maintenance IMA 100: 3 Hours

1.	Mac	hine reliability can : True	always	False	additional resou	irces.	
2-7.	Match the following terms to their definitions.						
2.	D	_ Predictive	Α.	Maintenance acti equipment.	ivity to correct in	noperable	
3.	F	Overhaul	В.	Maintenance activity to address machine deficiencies.			
4.	Α	_ Breakdown	C.	Maintenance activities that typically replace parts designed to wear prior to affecting machine performance.			
5.	В	_ Corrective	D.	Maintenance activities that involve the use of advanced detection technologies.			
6.	E	_ Compliance	E.	Examples would include maintenance activities centered around federally regulated processes.			
7.	C	Preventative	F.	Complete machin	ne rebuild.		
8.	Wha A. B. C. D. E.	at are the typical roles of an organization's CMMS?  Spare parts inventory, management guidelines, work request generation, and material safety.  Spare parts inventory, maintenance history, resource leveling, and work request generation.  Management guidelines, material safety, time cards, and company operating procedures.  All of the above.  None of the above.					
9.	The	metric system is ba	ised or	multiples of 10.	True	False	
10.	Mos syste	st machinery made in the United States is based on the standard tem. True <u>False</u>				dard	
11,	One A. B. C.	inch is equal to: 2.54 mm. 25.4 cm. 25.4 mm.					

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Ohio State University. Center for Vocational and Technical Education

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