

13. Clean threads of countershaft. Install the washer and a NEW stake nut and tighten (A) to specified torque. After assembly, stake the nut with appropriate staking tool as shown on page 10.28.



Countershaft Stake Nut: 125 ft-lbs (170 Nm)

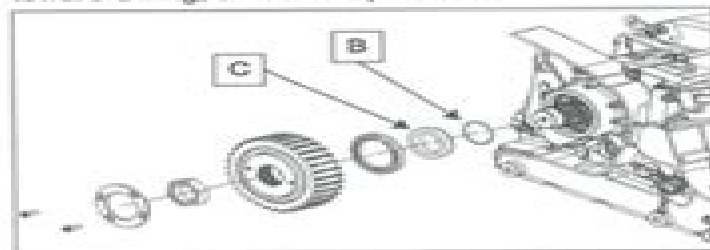


14. Remove tool from shaft and assemble shift mechanism, primary drive, and primary cover. Refer to Chapter 9.
15. Install a new mainshaft (output) seal in RH crankcase using seal installer.

Special tool:

Final Drive Seal Installer PV-43505

16. Inspect output shaft seal sleeve for burrs, nicks or surface wear. The surfaces that contact bearing race and drive sprocket must be smooth and flat to prevent loosening of the drive sprocket.
17. Install O-ring (B), seal sleeve (C) with tapered edge toward O-ring, and drive sprocket.



NOTE: Use an 8mm or a 5/16 diameter pin punch in timing hole and shift transmission into 1st gear to hold crankshaft while tightening sprocket nut.

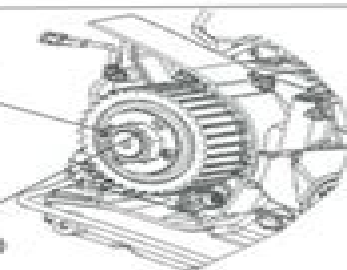


Drive Sprocket Nut: 180 ft-lbs (244 Nm)



85 in-lbs (10 Nm)

180 ft-lbs (244 Nm)



18. Install lock plate screws.

NOTE: The lock plate can be installed in many positions and either side of the plate can be used. If you cannot find a position that will work, flip the plate over and again try to install it. If the plate still does not align, tighten the sprocket nut slightly and try to fit the lock plate again.

19. Rotate the plate CLOCKWISE until it stops and hold it firmly against the nut.
20. Tighten the lock plate screws to specified torque.

10



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