

## TESTING AND TROUBLE-SHOOTING



FIG. 1

### CHECKING PUMP PRESSURE

1. Set parking brake, then lower loader and backhoe to ground (or use supports and lock pins).
2. Connect a 2000 psi (minimum ranged) gauge into pressure line, upper port on pump body, Fig. 1 with D11 adapter, 1, and D19 HP hose assembly, 2.
3. Check oil level in reservoir, run engine, turn wheels against stop to blow relief valve. Take readings at 150° F.3.
  - a. At 2000 engine rpm, 1650 psi.
  - b. At 500 engine rpm, 1100 psi. Stop engine, disconnect gauge and reconnect lines if pressure is satisfactory. Refill reservoir.
4. Approximate flow at 2000 engine rpm is 5.6 gpm and 3 gpm at 500 rpm.

*NOTE: These flow rates are for pumps in new condition. Used pumps may be expected to have flow rates of 4.5 and 2 gpm.*

5. Pump relief valve, 1, is adjustable. Turn clockwise to increase pressure, counterclockwise to decrease. Refer to Fig. 2. Tighten lock nut. Replace valve if correct setting cannot be made.



FIG. 2

### SYMPTOM CHART

| Symptom                                     | See Possible Cause |
|---|--------------------|
| Manual but no power steering .....          | A                  |
| No steering action .....                    | A,C,D,E            |
| Hard steering action .....                  | A,B,D,E            |
| Excessive free-play in steering wheel ..... | B,C,D              |
| Foaming oil .....                           | B,C,F              |
| Slow, erratic steering action .....         | A,B,D              |
| Power but no manual steering .....          | D,E                |
| Steering wheel has a "kick-back" .....      | G                  |

### POSSIBLE CAUSES OF STEERING SYSTEM MALFUNCTIONS

- A. Inoperative or malfunctioning steering pump. Repair or replace pump.
- B. Low or improper type oil. Fill to filter opening.
- C. Air in system. Replace faulty hoses or tighten connections.
- D. Inoperative or malfunctioning hydrostatic hand pump. Repair or replace hand pump.
- E. Steering pump relief valve dirty, worn or improperly adjusted. Correct as necessary.
- F. Air leaking into suction line. Tighten connection.
- G. Hydrostatic hand pump improperly timed. Time as instructed.

### FILLING AND REMOVING AIR FROM SYSTEM

1. Fill pump reservoir with lubricant such as Permatran®.
2. If lines, steering control unit and cylinders are dry, crank engine, but do not start engine to begin filling system. Refill reservoir and repeat.

*NOTE: Never operate starter motor more than 30 seconds at a time without pausing to allow it to cool for at least two minutes. Overheating, caused by excessive cranking will seriously damage starter motor.*

3. Set brakes, start engine, run at idle briefly while turning steering wheel left and right to stops. Do not blow relief valve. Stop engine, refill reservoir, restart and repeat turning and refill procedure until oil level remains at bottom of filter plug.
4. Check for leaks.

# Massey 40b Repair Manual

**Liyong Dong**



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## **Table of Contents Massey 40b Repair Manual**

1. Understanding the eBook Massey 40b Repair Manual
  - The Rise of Digital Reading Massey 40b Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Massey 40b Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Massey 40b Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Massey 40b Repair Manual
  - Personalized Recommendations
  - Massey 40b Repair Manual User Reviews and Ratings
  - Massey 40b Repair Manual and Bestseller Lists
5. Accessing Massey 40b Repair Manual Free and Paid eBooks
  - Massey 40b Repair Manual Public Domain eBooks
  - Massey 40b Repair Manual eBook Subscription Services
  - Massey 40b Repair Manual Budget-Friendly Options

6. Navigating Massey 40b Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Massey 40b Repair Manual Compatibility with Devices
  - Massey 40b Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Massey 40b Repair Manual
  - Highlighting and Note-Taking Massey 40b Repair Manual
  - Interactive Elements Massey 40b Repair Manual
8. Staying Engaged with Massey 40b Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Massey 40b Repair Manual
9. Balancing eBooks and Physical Books Massey 40b Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Massey 40b Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Massey 40b Repair Manual
  - Setting Reading Goals Massey 40b Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Massey 40b Repair Manual
  - Fact-Checking eBook Content of Massey 40b Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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