

Mill Maintenance Schedule

Frequency	Completed	Item
Daily		Check oiler level and top off as needed (0.25 quart capacity)
		Retract and release manual oiler plunger each time mill is powered on and after every four hours of operation
		Clean chips from ways, carriage, and bellows' covers
		Spray exposed, non-painted metal surfaces with WD-40® or similar to prevent rust
Weekly		Check drawbar for wear; grease and adjust if needed
		Check air gauge/regulator for proper PSI (90 PSI minimum)
		Use mild cleaner to clean all exterior surfaces (no solvents)
Monthly		Inspect electrical cabinet vent and fan filter for dust build-up and wipe with a clean cloth if necessary; if dust accumulation is excessive, remove with compressed air
		Pull back way covers and inspect ways and ball screw for proper lubrication (on all axes)
Every Six Months		Inspect spindle belt for nicks, fraying, or other noticeable signs of wear
		Inspect way covers as needed to ensure proper operation; replace as needed
		Inspect oil system for blockages; clean/replace as needed
		Check lubrication hoses for signs of wear or cracking; replace as needed
		Check X-axis flex conduit for signs of wear or cracking; replace as needed
Every 12 Months		Check door switch for proper function; replace as needed

Manual Milling Maintenance Schedule

Benjamin W. Pearce



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Powerplant Productivity Improvement Study: Phase A report: Methods and techniques for determining the underlying causes and corrective actions of lost powerplants productivity, 1978

Textile World Walter S. Kelley, Henry G. Lord, Walter Bradford Guild, Henry Gratton Kittredge, Samuel Sherman Dale, Charles Hiram Clark, Vernon E. Carroll, Clarence Hutton, 1881-, Douglas Gordon Woolf, 1928

Human Performance in Planning and Scheduling B L MacCarthy, John R. Wilson, 2003-09-02 Understanding how to make the best of human skills and knowledge is essential in the design of technology and jobs particularly where these involve decision making and uncertainty Recent developments have been made in naturalistic decision making distributed cognition and situational awareness particularly with respect to aviation transport an

Senior Living Communities Benjamin W. Pearce, 2007-12-10 The demand for residential communities for seniors rises as the U S population continues to age This growth means that new administrators and staff members often are learning by trial and error the complicated task of delivering high quality and consistent services to elderly persons While many new facilities have been successful others have been plagued by a variety of administrative and financial difficulties Senior Living Communities remains the definitive guide to managing these facilities In this thoroughly updated and revised edition Benjamin W Pearce offers a wealth of sound advice and practical solutions He discusses resident relations operating methods staffing ratios department management cost containment sales and marketing strategies techniques of financial analysis budgeting and human resources New chapters address issues particular to dementia care and architecture and the appendix contains a department by department audit of senior living operations From the front lines to the boardroom this book should be a part of every decision making process for improving and maintaining assisted living congregate and continuing care retirement communities

Supply Chain Architecture William T. Walker, 2004-10-14 The book is highly readable informative thought provoking and educational At every stage Walker challenges the reader to move

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