

**05-410 Removal and installation of helical gear shaft**

Tightening torque	Nm	ft·lbf
Screw plug for thrust plate	50	37
Retaining bolt M 8	25	12.5
Retaining bolt M 10	45	14.5

**Note**

A modified retaining bolt (122) (arrow) has been introduced instead of the thrust plate (128) of the 5th version can be fixed more effectively.

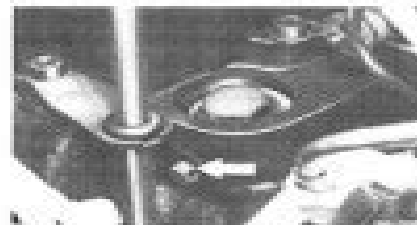
Starting January 1999

In the event of repair or inspection with the yellow-identified retaining bolt (12) non-approved replacement, to use the identified shaft retaining bolt as per part No. 615 000 00 15 (12) non-approved.

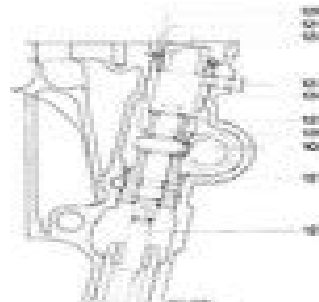
A modified thrust plate has been in use since August 1999.

Thrust plate (124) has thicker walls and is used together with an M 10 retaining bolt (previously M 8) and an M 22 x 1.5 screw plug (previously M 20 x 1.5).

The loading pin of the M 10 retaining bolt is 1.8 mm in diameter (M 8 retaining bolt = 0.8 mm).



- 1st version
- 122 Green helical gear shaft
  - 123 Oil ring
  - 124 Oil
  - 125 Screw plug M 20 x 1.5
  - 126 Retaining bolt M 8
  - 127 Thrust plate
  - 128 Retaining bolt
  - 129 Thrust gear shaft
  - 130 Spring ballpin
  - 131 Oil pump shaft



# Manual Mercedes Benz 615 Service

**Michal Rosen-Zvi**



**Manual Mercedes Benz 615 Service:**

## Unveiling the Magic of Words: A Overview of "**Manual Mercedes Benz 615 Service**"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Manual Mercedes Benz 615 Service**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve into the book's central themes, examine its distinctive writing style, and assess its profound effect on the souls of its readers.

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