

Document Title: Fan shroud, replacing	Function Group: 263	Information Type: Service Information	Date: 6/17/2020
Profile: SD116DX Volvo			

Fan shroud, replacing

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
SD116DX Volvo			

Op nbr 263-042

Total procedure time (hr): 4.00

1. Remove the radiator. Refer to [Radiator removal](#).
2. Remove the hexagon screws securing the fan guard to the back of the shroud.



Figure 1
Fan guard and shroud mounting

1. Fan shroud mounting screws
 2. Fan guard mounting screws
3. Remove the hexagon screws joining the upper and lower sections of the shroud and carefully remove the shroud sections from around the fan.

Manual Ir Sd116dx

RJ Alexander



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