

DISASSEMBLY

THERMOSTAT:

1. Remove the coolant outlet connection and the thermostat and gasket, Figure 7.

CYLINDER HEAD:

2. Clean the head and remove carbon deposits from around the valve heads.
3. Using a valve spring compressor, Figure 8, remove the retainer locks, spring retainers/rotators, springs and seals from each valve, Figure 9.
4. Withdraw the valves and place in a numbered rack together with the valve rotators (where fitted).

ROCKER SHAFT ASSEMBLY:

5. Remove the cylinder head bolts which pass through the rocker shaft supports and slide the rocker shaft components from the shaft, Figure 10.

INSPECTION AND REPAIR

CYLINDER HEAD:

1. Scrape all gasket surfaces clean then wash the cylinder head in a suitable solvent and thoroughly dry with a lint free cloth or compressed air.
2. Inspect the cylinder head for damage and, if necessary, remove nicks and burrs from the gasket faces using a suitable abrasive. Ensure all traces of abrasive material are removed after repair.
3. Use a straight edge to check the flatness of the cylinder head in all directions, Figure 11. For flatness requirement see "Specifications"—Chapter 4.

NOTE: If the cylinder head exceeds the flatness specification it may be skimmed providing the depth from the lower face of the valve insert to the cylinder head face is not less than 0.064 in. (1.63 mm).

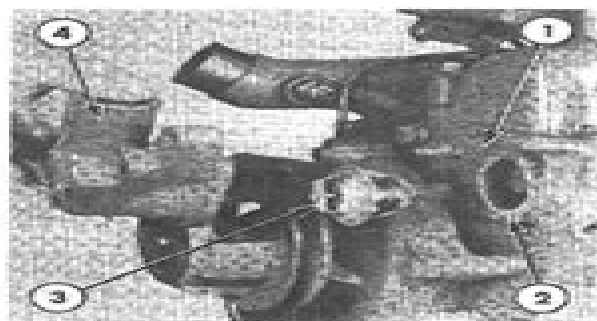


Figure 7

- Coolant Outlet and Thermostat Removal
1. Cylinder Head
 2. Gasket
 3. Thermostat
 4. Coolant Outlet Connection

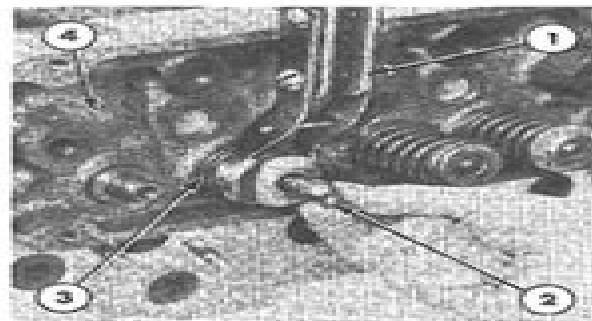


Figure 8
Valve Removal

1. Valve Spring Compressor
2. Retainer Locks
3. Valve Spring
4. Cylinder Head

Manual For 3930 Tractor

Shasha Hu



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