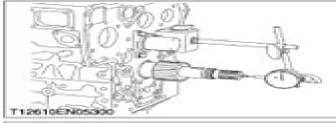
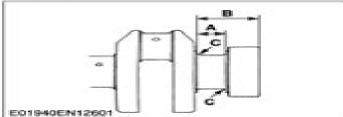


#### (D) Crankshaft





#### Connecting Rod Alignment

#### NOTE

- Since the I.D. of the connecting rod small end bushing is the basis of this check, check bushing for wear beforehand.
- 1. Install the piston pin into the connecting rod.
- 2. Install the connecting rod on the connecting rod alignment tool.
- Put a gauge over the piston pin and move it against the face plate.
- If the gauge does not fit squarely against the face plate, measure the space between the pin of the gauge and the face plate.
- If the measurement exceeds the allowable limit, replace the connecting rod.

Connecting rod	Allowable limit	0.05 mm	
afignment.	Julian Salar Salar	.0.0020 in.	- 1

W1032720

#### Side Clearance of Crankshaft

- 1. Move the crankshaft to the flywheel side.
- 2. Set a dial indicator to the crankshaft.
- Measure the end play by pulling the crankshaft toward the crank gear.
- If the measurement exceeds the allowable limit, replace the thrust bearing 1 and 2.

Crankshaft side clearance	Factory spec.	0.15 to 0.31 mm 0.0059 to 0.0122 in.
	Allowable limit	0.5 mm 0.0197 in.

#### (Reference)

· Oversize thrust bearing

Bearing	Code Number	Marking
Thrust bearing 1 02	1A091-23951	020 OS
Thrust bearing 2 02	1A091-23971	020 03
Thrust bearing 1 04	1A091-23961	040 0/8
Thrust bearing 2:04	1A091-23981	040 OS
	Thrust bearing 1 02 Thrust bearing 2 02 Thrust bearing 1 04	Thrust bearing 1 02 1A091-23951 Thrust bearing 2 02 1A091-23971 Thrust bearing 1 04 1A091-23961

Oversize dimensions of crankshaft journal

26.20 to 26.25 mm	26.40 to 26.45 mm
1.0315 to 1.0335 in.	1.0394 to 1.0413 in.
54.5 to 54.7 mm	54.6 to 54.8 mm
2.1456 to 2.1535 in.	2.1496 to 2.1574 in.
2.8 to 3.2 mm radius	2.8 to 3.2 mm radius
0.1102 to 0.1260 in, radius	0.1102 to 0.1260 in. radius
	1.0315 to 1.0335 in. 54.5 to 54.7 mm 2.1456 to 2.1535 in. 2.8 to 3.2 mm radius

W1032880

# **Kubota Mx5000 Tractor Repair Manual**

**L Darling-Hammond** 

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