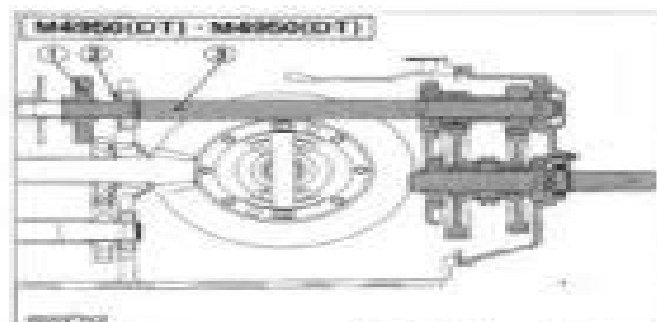


**[2] TRANSMISSION CASE**

(1) 3-T Gear  
(2) External Circles

(3) PTO Drive Shaft



(1) Spring  
(2) Link 1



(3) Link Fulcrum Shaft Gear

**DISASSEMBLY AND ASSEMBLY****Rear Cover and PTO Shaft**

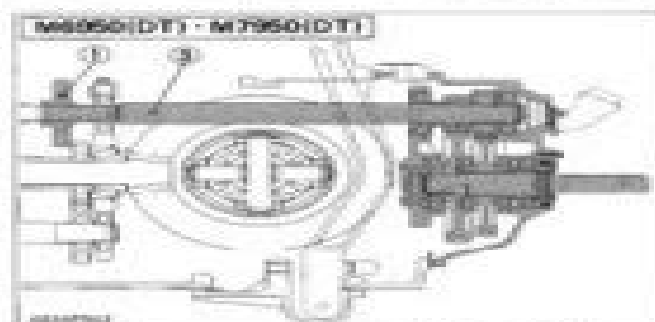
1. [M4950(DT) - M5950(DT)] Remove the external circlip (2) on the PTO drive shaft (3).
2. Remove the rear cover and PTO drive shaft as a unit. Then remove the 3-T Gear (1).
3. Disassemble the PTO shaft and gears.

(When reassembling)

[M4950 (DT) - M5950 (DT)]

- Replace the PTO shaft staking nut with a new one, and stake it firmly after tightening.

|                   |                          |                                                                                   |
|-------------------|--------------------------|-----------------------------------------------------------------------------------|
| Tightening torque | PTO shaft<br>staking nut | 20N·m (or 204.3 kg·cm)<br>24.5 N·m (or 247.9 kg·cm)<br>490.4 N·m (or 502.2 kg·cm) |
|-------------------|--------------------------|-----------------------------------------------------------------------------------|



(1) 3-T Gear

(2) PTO Drive Shaft

**Link 1 [M6950 (DT) - M7950 (DT)]**

1. Remove the spring (1).
2. Remove the plug of the link fulcrum shaft case (3).
3. Screw an M6 bolt to the fulcrum shaft to pull out the shaft.
4. Remove link 1 (2).

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