



• FRONT FORK

Removal:

Remove the front wheel.
Loosen the fork boot clamp screws.

Remove the speedometer cable from the clamp on the right fork.

Loosen the upper and lower fork pinch bolts.
Remove the front forks.
Remove the fork boot.

Disassembly:

Release the air from each fork tube by pressing the air valve core.

WARNING

Be sure to release front fork air pressure before disassembling to prevent parts from becoming projectiles.

Hold the tube in a vise with soft jaws or a shop towel, avoiding the sliding surface.
Remove the fork cap bolt.

WARNING

The cap bolts are under spring pressure. Use care when removing and wear eye and face protection.

(1) BOOT CLAMP



(2) SPEEDOMETER CABLE CLAMP

(1) FORK PINCH BOLTS



(1) AIR VALVE

(2) FORK CAP BOLT



Honda Xl400r Xl500r Full Service Repair Manual 1982 Onwards

Matthew Coombs



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