

SECTION 6A FUEL SYSTEMS AND GOVERNORS

All parts should be carefully cleaned using a carburetor cleaner (such as acetone). Be sure all gum deposits are removed from the following areas:

- Carburetor body and bore; especially the areas where throttle plate, choke plate and shafts are seated.
- Float and float hinge.
- Fuel bowl.
- Idle fuel and "off-idle" ports in carburetor bore, ports in main fuel adjusting needle, and main fuel seat. (Note: these areas can be cleaned using piece of fine wire in addition to cleaners. Be careful not to enlarge the ports, or break the cleaning wire within ports.)

Blow out all passages with compressed air.

NOTE: Do not submerge carburetor in cleaner or solvent when fiber and rubber seals are installed. The cleaner may damage these seals.

Inspection

Carefully inspect all components and replace those that are worn or damaged.

- Inspect the carburetor body for cracks, holes, and other wear or damage.
- Inspect the float for dents or holes. Check the float hinge for wear, and missing or damaged float tabs.
- Inspect the inlet needle and seat for wear or grooves.
- Inspect the tips of the main fuel and idle fuel adjusting needles for wear or grooves.
- Inspect the throttle and choke shaft and plate assemblies for wear or excessive play.

CARBURETOR REPAIRS

Always use new gaskets when repairing and reinstalling a carburetor. The following covers the kits available for reconditioning the Kohler-built 1" venturi size gasoline fuel carburetors used on the M18 & M20 engines. Three repair kits, one Choke and one Throttle Shaft Replacement Kits are now available. (Refer to Figure 6A-7 for components described in the following.)

Carburetor Repair Kits No. 25 757 01 and No. 25 757 02 Contains:

These kits include all gaskets and fuel inlet components generally used in reconditioning a Kohler-built 1" carburetor. Kit No. 25 757 01 is for basic carburetors while 25 757 02 is used for carburetors with float dampening springs.

Qty.	Description
1	Gasket, bowl retaining screw
1	Gasket, bowl ring
1	Gasket, baffle
1	Gasket, fuel inlet seat
1	Needle and Seat, fuel inlet
1	Pin, float hinge

Float Repair Kit No. 25 757 03 Contains:

Use this kit to replace damaged or leaking floats on all Kohler-built 1" carburetors.

Qty.	Description
1	Float Assembly
1	Gasket, baffle

Choke Shaft Replacement Kit No. 25 757 21

This kit is used to replace worn or damaged choke shaft assemblies. Each kit contains installation instructions and the following components.

Qty.	Description
1	Gasket, bowl retaining screw
1	Gasket, bowl ring
1	Gasket, baffle
1	Spring, choke shaft
1	Ball, choke shaft
1	Screw, slotted head machine
1	Shaft, choke
2	Bushings, choke shaft
1	Sealer, Loctite® No. 609
3	Screw, slotted blind head

Kohler M18 Service Manual

Rachel S Tattersall



Kohler M18 Service Manual:

Kohler M18 Service Manual Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Kohler M18 Service Manual**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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Table of Contents Kohler M18 Service Manual

1. Understanding the eBook Kohler M18 Service Manual
 - The Rise of Digital Reading Kohler M18 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kohler M18 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kohler M18 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kohler M18 Service Manual
 - Personalized Recommendations
 - Kohler M18 Service Manual User Reviews and Ratings
 - Kohler M18 Service Manual and Bestseller Lists

5. Accessing Kohler M18 Service Manual Free and Paid eBooks
 - Kohler M18 Service Manual Public Domain eBooks
 - Kohler M18 Service Manual eBook Subscription Services
 - Kohler M18 Service Manual Budget-Friendly Options
6. Navigating Kohler M18 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kohler M18 Service Manual Compatibility with Devices
 - Kohler M18 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kohler M18 Service Manual
 - Highlighting and Note-Taking Kohler M18 Service Manual
 - Interactive Elements Kohler M18 Service Manual
8. Staying Engaged with Kohler M18 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kohler M18 Service Manual
9. Balancing eBooks and Physical Books Kohler M18 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kohler M18 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kohler M18 Service Manual
 - Setting Reading Goals Kohler M18 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kohler M18 Service Manual
 - Fact-Checking eBook Content of Kohler M18 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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