

12. Bend back ends of the brush springs and move the brush by pulling gently on its flexible connector. If the movement is sluggish, remove the brush from its holder and run the sides by lightly polishing on a smooth file. Adjust side brushes to their original positions. If the brushes are badly worn, new brushes must be fitted and bedded to the commutator. The maximum permissible length of brush is $\frac{3}{4}$ ".

13. Test the brush spring tension using a spring scale. The tension of the springs when new is 35–44 oz. In service, it is permissible for the value to fall to 30 oz. before performance may be affected. Fit new springs if the tension is low.

14. Commutator

A commutator in good condition will be smooth and free from pits or burned spots.

Clean the commutator with a petrol-resistant cloth. If this is ineffective, carefully polish with a strip of fine glass paper while rotating the commutator. To remove a badly worn commutator, mount the commutator, with or without drive and friction, in a lathe, rotate at high speed and take a light cut with a very sharp tool. Do not remove more metal than is necessary. Polish the commutator with a very fine glass paper. Emery cloth must not be used on the commutator. Undercut the insulators between the segments to a depth of $\frac{1}{8}$ " with a back saw blade ground to the thickness of the insulator.



Fig. 17. Undercutting the commutator insulator.



Fig. 18. Showing the correct and incorrect ways of undercutting the commutator insulator.

15. Armature

Indication of an unsymmetrical armature winding will be given by lower commutator segments. If armature testing facilities are not available, an armature can be checked by substitution.

To remove the armature shaft from the drive and friction and bearing, support the bearing retaining plate firmly and press the shaft out of the drive and friction.

When fitting the new armature, support the inner journal of the ball bearing, using a mild steel tube of suitable diameter, while pressing the armature shaft firmly home (see also Para. 46).

16. Field Coils

Measure the resistance of the field coils, without removing them from the generator poles, by means of an ohm meter connected between the field terminal and the pole. Field resistance is 1.0 ohm.

If an ohm meter is not available, connect a 100-watt d.c. supply between the field terminal and generator pole with an ammeter in series. The ammeter reading in each case should be approximately 2 amperes. Zero reading on the ammeter or an "infinity" value either indicates an open circuit in the field winding.

If the current reading is much more than 2 amperes, or the ohm meter reading much below 1 ohm, it is an indication that the insulation of one of the field coils has broken down.

In either case, unless a substitute generator is available, the field coils must be replaced. To do this, carry out the procedure outlined below:—

- (i) Drill out the rivet securing the field coil terminal assembly to the pole, and unscrew the field coil connections.

- (i) Remove the insulation piece which is provided to prevent the junction of the field coils from contacting with the pole.
- (ii) Mark the pole and pole shoe so that the latter can be refitted in their original positions.
- (iii) Unscrew the two pole shoe retaining screws by means of a wheel-operated screwdriver.



Fig. 19. Tightening the pole shoe retaining screws.

- (iv) Remove the pole shoe and pull out of the pole and lift off the coils.
- (v) Fit the new field coils over the pole shoe and place them in position inside the pole. Take care to ensure that the toping of the field coils is not trapped between the pole shoe and the pole.
- (vi) Loosen the pole shoe and field coils by tightly tightening the fixing screws.
- (vii) Fully tighten the screws by means of the wheel-operated screwdriver and lock them by wedging.
- (viii) Replace the insulation piece between the field coil terminal and rivet the terminal assembly to the pole.

(ii) Bearings

Bearings which are worn to such an extent that they will allow side movement of the armature shaft must be replaced.

To replace the bearing bush in a commutator and friction, proceed as follows:—

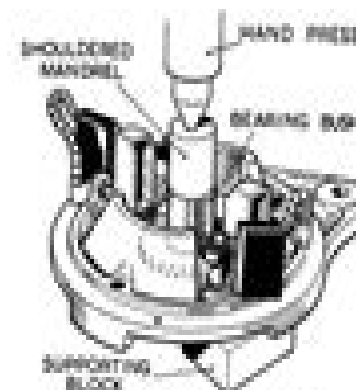


Fig. 20. Method of fitting the inner bearing bush.

- (i) Remove the old bearing bush from the end friction. The bearing can be withdrawn with a suitable extractor or by working an $\frac{1}{2}$ " tap into the bush for a few turns and pulling out the bush with the tap. Remove the tap squarely over the bush to avoid damage to the friction.

- (ii) Insert the felt ring and aluminium disc in the bearing housing, then press the new bearing bush into the end friction, using a shouldered, lightly polished mandrel of the same diameter as the shaft, which is in fit in the bearing, until the middle end of the bearing is flush with the inner face of the friction. Pressure bearing bushes must not be opened out after fitting, or the geometry of the bush may be impaired.

Note: Before fitting the new bearing bush, it should be allowed to stand for 24 hours completely immersed in a good grade thin engine oil; this will allow the pores of the bush to be filled with lubricant.

The ball bearing at the driving end is replaced as follows:—

- (i) Drill out the rivet which secures the bearing retaining plate to the end friction and remove the plate.

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1. Understanding the eBook Jaguar Ii User Manual
 - The Rise of Digital Reading Jaguar Ii User Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Jaguar Ii User Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Jaguar Ii User Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Jaguar Ii User Manual
 - Personalized Recommendations
 - Jaguar Ii User Manual User Reviews and Ratings
 - Jaguar Ii User Manual and Bestseller Lists
5. Accessing Jaguar Ii User Manual Free and Paid eBooks
 - Jaguar Ii User Manual Public Domain eBooks
 - Jaguar Ii User Manual eBook Subscription Services
 - Jaguar Ii User Manual Budget-Friendly Options
6. Navigating Jaguar Ii User Manual eBook Formats

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- Jaguar Ii User Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Jaguar Ii User Manual
 - Highlighting and Note-Taking Jaguar Ii User Manual
 - Interactive Elements Jaguar Ii User Manual
- 8. Staying Engaged with Jaguar Ii User Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Jaguar Ii User Manual
- 9. Balancing eBooks and Physical Books Jaguar Ii User Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Jaguar Ii User Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Jaguar Ii User Manual
 - Setting Reading Goals Jaguar Ii User Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Jaguar Ii User Manual
 - Fact-Checking eBook Content of Jaguar Ii User Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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