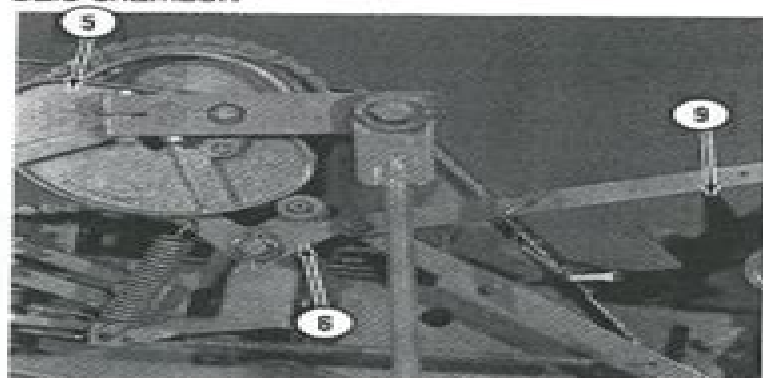


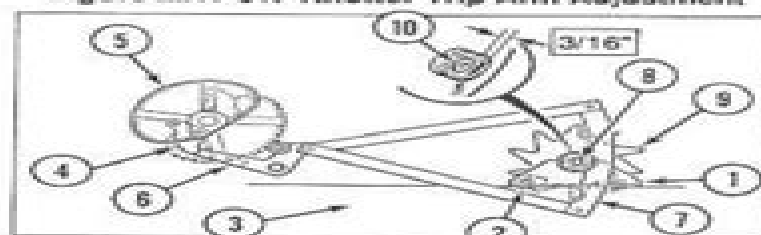
KNOTTER TRIP ARM ADJUSTMENT

Position the meter wheel assembly front-to-rear so the knotted trip arm is aligned with the clutch dog as shown in detail MNT-61A. Set the clearance to 3/16-inch between the metering spool and knotted trip arm when the reset arm is on the highest point of the reset cam. To make adjustment, loosen the meter wheel mounting bolts and move the support forward or rearward as necessary. Keep meter wheel shaft at right angles to bale chamber.



459-89002-3

Figure MNT-61. Knotter Trip Arm Adjustment



Detail MNT-61A

1. Support
2. Meter Wheel Mounting Bolts (-4) in slotted holes
3. Bale Chamber
4. Clutch Dog
5. Reset Cam
6. Reset Arm
7. Knotter Trip Arm
8. Shaft
9. Meter Wheel
10. Metering Spool

GIB KEY REMOVAL AND INSTALLATION

The gib key, a tapered key with a tang on the thick end, is a combination locking device and hub retainer. The hub must have a matching tapered keyway to use with the gib key. The gib key will lock the hub in place and retain it from turning. No other device, such as a set screw, is needed other than a keyway in the shaft.

1. Remove paint from shaft on both sides of hub.
2. Drive hub away from key head, using a large punch or drift. Make sure gib key doesn't move with the hub. See detail MNT-62A.
3. Pull key, using a pinch bar or tapered punch. See detail MNT-62B.
4. Slide hub from shaft.

To install:

5. Align sheave or sprocket and place key in keyway.
6. Reseat key with hammer without moving hub on shaft as shown in detail MNT-62C.

NOTE: The key does not have to be driven extremely hard in order to hold.

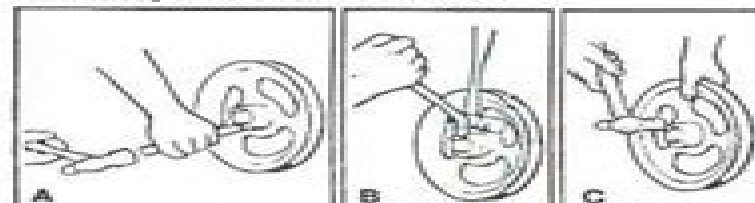


Figure MNT-62

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Ford Motor Company, United States



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Table of Contents Hesston 4590 Baler Operators Manual

1. Understanding the eBook Hesston 4590 Baler Operators Manual
 - The Rise of Digital Reading Hesston 4590 Baler Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hesston 4590 Baler Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hesston 4590 Baler Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hesston 4590 Baler Operators Manual

- Personalized Recommendations
- Hesston 4590 Baler Operators Manual User Reviews and Ratings
- Hesston 4590 Baler Operators Manual and Bestseller Lists
- 5. Accessing Hesston 4590 Baler Operators Manual Free and Paid eBooks
 - Hesston 4590 Baler Operators Manual Public Domain eBooks
 - Hesston 4590 Baler Operators Manual eBook Subscription Services
 - Hesston 4590 Baler Operators Manual Budget-Friendly Options
- 6. Navigating Hesston 4590 Baler Operators Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hesston 4590 Baler Operators Manual Compatibility with Devices
 - Hesston 4590 Baler Operators Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hesston 4590 Baler Operators Manual
 - Highlighting and Note-Taking Hesston 4590 Baler Operators Manual
 - Interactive Elements Hesston 4590 Baler Operators Manual
- 8. Staying Engaged with Hesston 4590 Baler Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hesston 4590 Baler Operators Manual
- 9. Balancing eBooks and Physical Books Hesston 4590 Baler Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hesston 4590 Baler Operators Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hesston 4590 Baler Operators Manual
 - Setting Reading Goals Hesston 4590 Baler Operators Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hesston 4590 Baler Operators Manual

- Fact-Checking eBook Content of Hesston 4590 Baler Operators Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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