

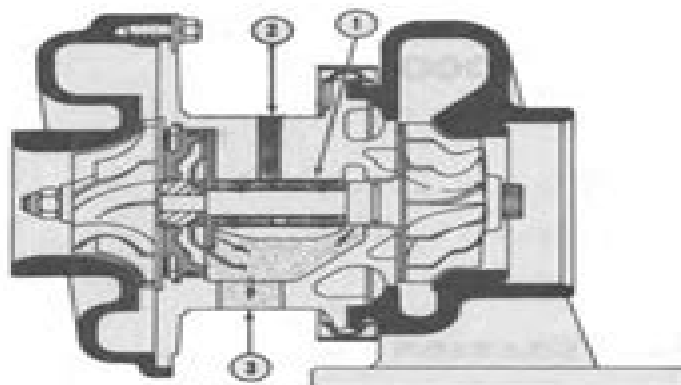


Figure 2
Turbocharger Lubrication

1. Bearing
2. From Pump
3. To Sump

The oil acts as a heat barrier between the hot turbine and the compressor, lubricates the bearings, and aids in the removal of excess heat.

The high speed at which the turbine wheel and compressor wheel revolve, and the high temperature of the exhaust gasses, require the turbocharger to receive an adequate supply of clean quality oil, adequate clean air, and the full pressure of the exhaust gasses.

CAUTION: To avoid personal injury and prevent flange warp, allow the exhaust manifold to cool sufficiently after the tractor engine has been run before attempting to service the turbocharger.

2. TURBOCHARGER OVERHAUL

A. Removal

1. Remove both hood side panels and the exhaust extension (muffler) from the tractor.
2. Remove the exhaust pipe by removing the four bolts from the exhaust flange, Figure 3.
3. Remove the three bolts that secure the exhaust flange to the manifold and remove the flange and seal ring.
4. Disconnect the air cleaner-to-turbocharger tube and the turbocharger-to-intake manifold tube, Figure 3, from the compressor side of the turbocharger by loosening the clamps securing the tubes to the turbocharger.
5. Remove the oil supply tube and disconnect the oil return tube from the cylinder block. Cap the ends of the tubes and the openings to prevent foreign material from entering the system.

IMPORTANT: Dirt or other foreign material that may enter the lubrication system will seriously damage the turbocharger and/or engine components. Take care to prevent dirt entry into the system.

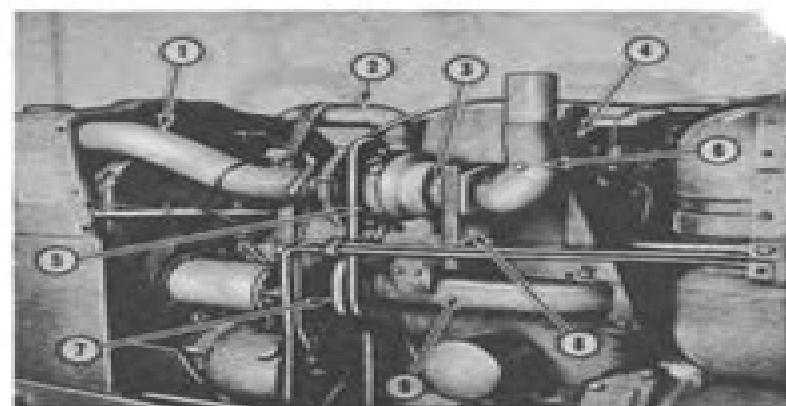


Figure 3
Component Identification - Left Side

- | | |
|---|---------------------|
| 1. Air Cleaner-to-Turbocharger Tube | 5. Oil Supply Tube |
| 2. Turbocharger-to-Intake Manifold Tube | 6. Exhaust Pipe |
| 3. Seal Ring | 7. Oil Return Tube |
| 4. Heat Shield | 8. Exhaust Flange |
| | 9. Exhaust Manifold |

Ford Tractor 3400 Factory Service Repair Manual

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Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989 **Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679).** ,1989 Progressive Farmer ,1987

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Table of Contents Ford Tractor 3400 Factory Service Repair Manual

1. Understanding the eBook Ford Tractor 3400 Factory Service Repair Manual
 - The Rise of Digital Reading Ford Tractor 3400 Factory Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Tractor 3400 Factory Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Tractor 3400 Factory Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Tractor 3400 Factory Service Repair Manual
 - Personalized Recommendations
 - Ford Tractor 3400 Factory Service Repair Manual User Reviews and Ratings
 - Ford Tractor 3400 Factory Service Repair Manual and Bestseller Lists
5. Accessing Ford Tractor 3400 Factory Service Repair Manual Free and Paid eBooks
 - Ford Tractor 3400 Factory Service Repair Manual Public Domain eBooks
 - Ford Tractor 3400 Factory Service Repair Manual eBook Subscription Services

- Ford Tractor 3400 Factory Service Repair Manual Budget-Friendly Options
- 6. Navigating Ford Tractor 3400 Factory Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Tractor 3400 Factory Service Repair Manual Compatibility with Devices
 - Ford Tractor 3400 Factory Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Tractor 3400 Factory Service Repair Manual
 - Highlighting and Note-Taking Ford Tractor 3400 Factory Service Repair Manual
 - Interactive Elements Ford Tractor 3400 Factory Service Repair Manual
- 8. Staying Engaged with Ford Tractor 3400 Factory Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Tractor 3400 Factory Service Repair Manual
- 9. Balancing eBooks and Physical Books Ford Tractor 3400 Factory Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Tractor 3400 Factory Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Tractor 3400 Factory Service Repair Manual
 - Setting Reading Goals Ford Tractor 3400 Factory Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Tractor 3400 Factory Service Repair Manual
 - Fact-Checking eBook Content of Ford Tractor 3400 Factory Service Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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