

Ford Motor Company Customer-Specific Requirements

For Use With ISO/TS 16949

Per ISO/TS 16949, an "organization" is the manufacturing facility being registered to ISO/TS 16949. The sub-tier supplier is the manufacturing facility directly contracted by the organization to ship product to the organization in support of a Ford Motor Company contract.

A sub-tier supplier hired by the organization to perform services not directly related to a Ford Motor Company contract (e.g. floor cleaning or grass cutting) is not impacted in any way by the sub-tier supplier development or other sub-tier supplier requirements stated in ISO/TS 16949.

In this document, the terms "organization" and "supplier" are interchangeable, both representing the company (or site) being registered to ISO/TS 16949.

Scope

ISO/TS 16949 and this document define the fundamental quality system requirements for Ford Motor Company suppliers. This document contains the company-specific requirements supplemental to **Technical Specification**, ISO/TS 16949. These supplemental requirements shall be included in the scope of the registration/certification audit in order to be recognized as satisfying the Ford Motor Company supplier criteria for third-party certification by an IATF recognized and contracted certification body.

ISO/TS 16949 is applicable to manufacturing sites of suppliers to Ford Motor Company (production and service parts and materials), and to assemblers of production parts or materials supplying to Ford Vehicle Assembly Plants.

Tooling & Equipment suppliers to Ford Motor Company are not eligible to be registered to ISO/TS 16949. Registration to ISO 9001 is acceptable. Semi-Conductor suppliers may register to ISO/TS 16949, providing they meet the scope requirements.

Service parts and materials applicability does not include aftermarket or remanufactured parts (See Definitions, "Organization").

All ISO/TS 16949 requirements and the requirements of this document shall be addressed by the organization's quality system.

ISO/TS 16949 sanctioned interpretations are available on http://www.iatfglobaloversight.org/

The US English language version of this document shall be the official version for purposes of third party registration.

Ford Motor Company Supplier Manual

D. H. Stamatis

Ford Motor Company Supplier Manual:

Purchasing Handbook George W. Aljian, 1973 USA Reference book on purchasing or materials management covers the purchasing organization the development of policy and procedure manuals the legal aspects the purchase order sources of supply ethics quality control pricing inventory management and forecasting stock automation commoditys buying capital goods and services purchasing abroad training etc and includes a glossary of purchasing terminology Bibliography diagrams Advanced Product Quality Planning D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard Management Poorinma M. Charantimath, 2011 **Dimensional Management** Mark A. Curtis, 2002 A primer for college engineering and technology students and a handbook for professionals who want to optimize the interchangeability of multi component manufactured products Curtis technology and applied science Northern Michigan U describes manual and computer aided dimensioning and toleranc **Automotive Process Audits** D. H. Stamatis, 2021-04-30 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process audit and details specifically how to prepare for it It presents a complete assessment of what an organization must do to earn certification in ISO standards industry standards and customer specific requirements It also focuses on the efficiency of resources within an organization so that an audit can be successful and describes the methodologies to optimize the process by knowing what to do what to say and how to prove it A road map is offered for the process audit and the layered audit and defines a clear distinction between the preparation details for each This book is intended for those that conduct audits those who are interested in auditing and those who are being audited It specifically addresses how to prepare for an automotive process audit for readers who are involved in quality manufacturing and operations management and those who work with suppliers **Laboratory Quality Assurance Manual Eric L.** Botnick, Ram S. Suga, Kenneth T. White, 2005 QS-9000 Handbook Jayanta Bandyopadhyay, 1996-04-01 Here is a survival strategy for suppliers to the automotive industry With QS 9000 serving as the new harmonized quality systems requirement

of internal and external suppliers for Chrysler Ford General Motors as well as other automobile and truck manufacturers and assemblers the QS 9000 Handbook is your practical guide for achieving registration Any company that wishes to achieve registration must provide evidence of quality production to third party audits of the registrar The QS 9000 Handbook will do just that as well as show you how to document your quality systems train personnel in quality and improve the effectiveness of any independent quality assurance functions inside your operation **Commercial Contracts: A Practical Guide to** Standard Terms Saleem Sheikh, Susan Singleton, 2020-01-15 Provides useful background and detailed advice on the law surrounding a wide range of commercial agreements including Key common clauses When to use standard terms Procedures and good practice Termination of contracts Remedies for breach Specific issues relating to export software and consumer contracts It also contains valuable precedents including expert guidance on Business to Business and Business to Consumer agreements providing users with an excellent tool for drafting commercial contracts Key changes for the new 5th edition include coverage and analysis of important case law as to when terms are unfair or unreasonable notably the first Supreme Court ruling on the fairness test in ParkingEye Ltd v Beavis Changes in the regulation of consumer credit since regulation passed to the Financial Conduct Authority Fresh court guidance as to when terms have been incorporated into a contract Rulings on the rules as to the enforceable of onerous terms The Consumer Rights Act 2015 The effect of the Data Protection Act 2018 and GDPR Brexit and the transitional period The new 2019 EU Regulation on privacy Replacement of the PECR regulations by the new EU Directive on trade secrets and UK implementation An essential resource for commercial contract drafters helping them to prepare water tight legal agreements and ensure that they are completely clear on what a business must do to stay on the right side of the law Includes online access to downloadable precedents This title is included in Bloomsbury Professional s Company and Commercial Law online service Quality Management Handbook, Second **Edition**, Raymond Kimber, 1997-08-29 Affords an advantageous understanding of contemporary management and total quality systems without excessive employment of advanced mathematics directing managers in the implementation of the basic quality framework that will lead to improved production and increased profits through sound quality practices Provides practical applications in a wide variety of industrial financial service and administrative systems and shows how to prepare for quality audits product meetings and production discussions Features 21 new chapters **Automotive Quality Systems Handbook** David Hoyle, 2005-08-16 ISO TS 16949 2002 TS2 will have a huge impact on the whole of the automobile industry as it formalises under a single world wide standard the quality system that must be met by vehicle manufacturers and their suppliers This handbook is the only comprehensive guide to understanding and satisfying the requirements of ISO TS 16949 2002 Written by best selling quality author David Hoyle ISO 9000 Quality Systems Handbook this new book is ideal for those new to the standard or establishing a single management system for the first time as well as those migrating from existing quality management systems It will suit quality system managers and quality professionals across the automotive industry

managers and executive level readers consultants auditors trainers and students of management and quality The only complete ISO TS 16949 2002 TS2 reference essential for understanding both TS2 and ISO 9001 2000 TS2 becomes mandatory for all auto manufacturers and their many thousands of suppliers in 2006 Includes details of the certification scheme the differences with previous standards check lists questionnaires tips for implementers flow charts and a glossary of terms David Hoyle is one of the world's leading quality management authors **TQM Engineering Handbook** D.H. Stamatis,1997-06-26 Offering a model an implementing strategy as well as traditional and nontraditional methods for the successful enhancement and maintenance of quality this work establishes a rationale for the continuation of Total Quality Management TQM in all organizations It considers leading quality related topics such as unusual charts supplier organiza

Measurement Systems Analysis ,2002 Total Quality Management G. Kanji, 1995-03-31 In this book leading experts including George Box Noriaki Kano Yoshio Kondo John Oakland and James Harrington analyse and document various aspects of Total Quality Management Contributions range from discussions of the principles strategy culture leadership eduction and benchmarking to world class experience and achieving excellence both in the manufacturing and service industries With over 100 contributions this book is an invaluable resource for the total quality management journey. It will be of special interest to educationalists academics senior managers and directors and quality practitioners from both the public Implementation of Subcontracting Provisions of Public Law 95-507 United States. Congress. and private sectors House. Committee on Small Business. Subcommittee on General Oversight and Minority Enterprise, 1980 and Supply Management Excellence in China Marc Helmold, Brian Terry, 2016-08-26 This book provides readers a holistic and pragmatic approach towards supply management in China It elaborates on how supply management should integrate the optimum level and a combination of quality cost and delivery In addition to serving as a guide on how to address cultural barriers apply supply tools and concepts it also illustrates the best practices in supply management in China It draws from a large number of best practices of companies from automotive to railway to convince other functional departments and higher management that supply management plays the most fundamental role in any organization due to the high number of value adding activities which are coming from suppliers These practices have been derived by a multi methodical approach including interviews with supply management leaders from industry and experts in academia making it as unique and a suitable a guide for practitioners and academics Purchasing and Supply Chain Management Thomas E. Johnsen, Mickey Howard, Joe Miemczyk, 2014-10-24 This is the ground breaking new book for aspiring purchasing and supply chain leaders and anyone with a keen interest in this rapidly evolving field For too long business has focused on short term cost advantages through low cost country sourcing with little regard for the longer term implications of global sustainability As the first book to fully address the environmental social and economic challenges of how companies manage purchasing and supply chains it aims to inspire the development of current and future purchasing and supply chain leaders In addition to explaining the basic

principles and processes of both purchasing and supply chain management the book evaluates how to develop strategic and sustainable purchasing and supply chain management A key message is that purchasing and supply chain management needs to focus on value creation rather than cost cutting This requires the development of completely new purchasing and supply chain models that involve closed loop supply structures supply chain transparency and collaboration with new stakeholders in traditional sourcing and supply chain processes Aimed at students educators and practitioners the book integrates sustainability into each chapter as a core element of purchasing and supply chain management Incorporating case studies from industry into each chapter the book strikes a balance between theoretical frameworks and guidelines for implementation in practice Unlocking Ford Secrets L. P. Sullivan, J. A. Manoogian, 2009-06-01 Unlocking Ford Secrets written by retired Ford quality experts will help suppliers successfully consolidate operations through the integration of all design engineering and manufacturing functions for improved capabilities at lower costs The book is an in depth technical textbook designed to provide a proven roadmap for automotive companies and suppliers to improve the quality and reliability of their products while effectively consolidating suppliers and manufacturing locations in order to create best in class products to increase profitability The book contains hundreds of pages of exclusive content from Dr W E Deming Ford Alpha and other experts and 71 detailed case studies **Exploding the Myths Surrounding ISO9000** Andrew Nichols, 2013-03-21 In Exploding the Myths Surrounding ISO9000 Andrew W Nichols debunks many of the common misconceptions about the standard and describes the many advantages it brings Drawing on more than 25 years of hands on experience Andy gives clear practical and up to date advice on how to implement ISO9000 to maximum effect The Practical Application of the Process Capability Study Douglas B. Relyea, 2011-04-11 Creating a universal language for problem solving The Practical Application of the Process Capability Study Evolving from Product Control to Process Control delineates the process capability study a powerful tool that when understood and implemented provides benefits to every department within a manufacturing organization With easy to read step by step flow diagrams on how to perform process capability studies and measurement process analyses the book s coverage includes The benefits of statistical process control over statistical product control Real world industrial examples and case studies illustrating how to use the techniques Ways for management to determine if the investment in process capability studies is providing an appropriate return Methods to correct lack of stability and capability once either condition has been identified such as the ANOVA technique and the simple three factor designed experiment A flow chart that enables machine operators to execute a process capability study without interfering with productivity A great deal of information is available on the technical concepts of the process capability study much of it emphasizing the mathematics Unfortunately concentrating on the math and fine distinctions such as the difference between alpha and beta type errors has created barriers preventing many from fully appreciating the basic concepts the simplicity and the usefulness of the tool This book shows you how to use the process capability study to increase return on

investment from your statistical process control Six Sigma effort and make your company more competitive Managing Quality Fads Robert E. Cole,1999-02-04 Can managers learn from fads That is the question Robert Cole addresses in this insightful book about the various factors supporting and inhibiting organizational learning A longtime student of the Japanese and American quality movements Cole focuses on the response of American industry to the challenge posed in the early 1980s by high quality goods from Japan While most American managers view this challenge as slowly but successfully met many academics see the quality movement that emerged from it as just another fad In seeking to reconcile these two views Cole explores the reasons behind American industry's slow response to Japanese quality arguing that a variety of institutional factors inhibited management action in the early 1980s He then describes the reshaping of institutions that allowed American companies to close the quality gap and to achieve sustained quality improvements in the 1990s Hewlett Packard serves as an example of a company that made this institutional transition more effectively than most Cole describes Hewlett Packard's successful strategies while also pointing out the serious problems that it and other companies face as they attempt to adapt improve and go beyond Japanese practices He also uses Hewlett Packard an exemplar of the highly decentralized company to explore effective strategies for the creation dissemination and implementation of knowledge Unprecedented as a scholarly treatment of the quality movement Managing Quality Fads provides several important lessons for those interested in management decision making under conditions of uncertainty and organizational transformation in a rapidly changing business environment.

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