ENGINE INSTALLATION

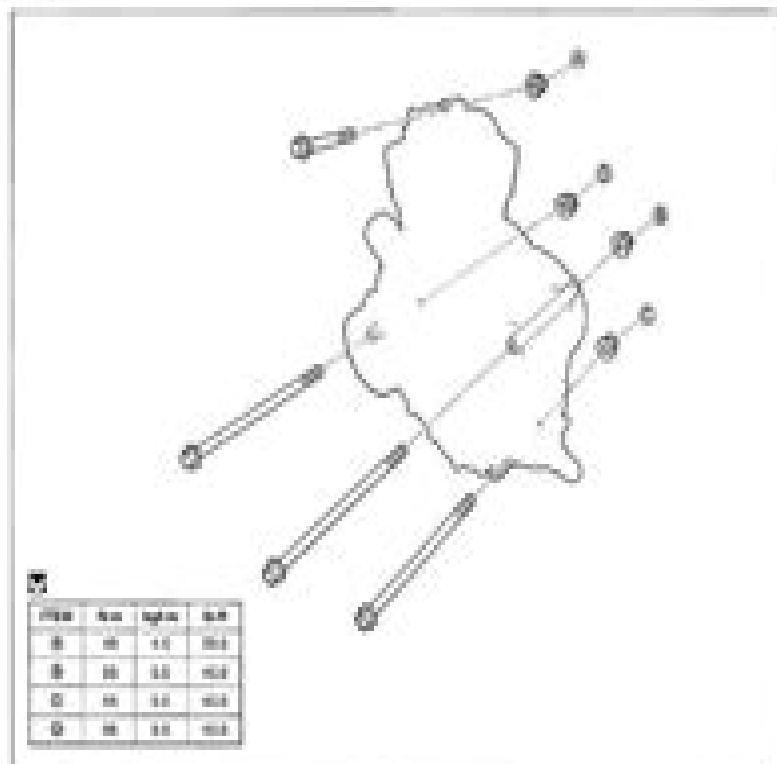Remount the engine in the reverse order of engine removal.
Pay attention to the following points:

NOTE:
* The engine mounting nuts are self-locking.
* Once the nut has been removed, it is no longer of any use. Be sure to use new nuts, and then tighten them to the specified torque.

* Apply THREAD LOCK SUPER "1303" to the engine mounting bracket bolts and tighten them to the specified torque.
⚑ Engine mounting bracket bolt: 26 N·m
(2.6 kgf·m, 19.0 lb·ft)

* Apply THREAD LOCK SUPER "1303" to the propeller shaft flange coupling bolts and tighten them to the specified torque.
⚑ 99000-32030: THREAD LOCK SUPER "1303"
⚑ Front propeller shaft flange coupling bolt:
65 N·m (6.5 kgf·m, 33.5 lb·ft)
Rear propeller shaft flange coupling bolt:
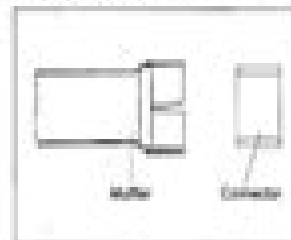50 N·m (5.0 kgf·m, 31.0 lb·ft)

* Install the new gasket.

* Apply THREAD LOCK "1342" to the muffler mounting bolt ⑤.
⚑ 99000-32050: THREAD LOCK "1342"
* Install the exhaust pipe bolt and nuts temporarily.

* When installing the muffler, pay attention to the direction of the connector.

Muffler   Connector

* Install the muffler.
* Tighten the exhaust pipe nuts and muffler mounting bolts to the specified torque.
⚑ Exhaust pipe nut: 23 N·m (2.3 kgf·m, 16.5 lb·ft)
Muffler connecting bolt: 23 N·m (2.3 kgf·m, 16.5 lb·ft)
Muffler mounting bolt: 23 N·m (2.3 kgf·m, 16.5 lb·ft)

Manual 2006 Eiger 4

Daniel F McAuley

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