

(d) Propene can polymerize to form poly(propene).

(i) State, with a reason, the atom economy for this reaction.

(1)

(ii) Draw a section of this polymer, showing **two** repeat units.

(1)

(iii) Poly(propene) is used to make synthetic fibres which are extremely light and act as good insulators.

Comment on the sustainability of this use of poly(propene).

(1)

(Total for Question 20 = 16 marks)

**TOTAL FOR SECTION B = 60 MARKS**

**TOTAL FOR PAPER = 80 MARKS**



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**CL Gary**



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## **Table of Contents Jan 2014 Edexcel Mechanics Question Paper**

1. Understanding the eBook Jan 2014 Edexcel Mechanics Question Paper
  - The Rise of Digital Reading Jan 2014 Edexcel Mechanics Question Paper
  - Advantages of eBooks Over Traditional Books
2. Identifying Jan 2014 Edexcel Mechanics Question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Jan 2014 Edexcel Mechanics Question Paper
  - User-Friendly Interface
4. Exploring eBook Recommendations from Jan 2014 Edexcel Mechanics Question Paper
  - Personalized Recommendations
  - Jan 2014 Edexcel Mechanics Question Paper User Reviews and Ratings
  - Jan 2014 Edexcel Mechanics Question Paper and Bestseller Lists
5. Accessing Jan 2014 Edexcel Mechanics Question Paper Free and Paid eBooks
  - Jan 2014 Edexcel Mechanics Question Paper Public Domain eBooks
  - Jan 2014 Edexcel Mechanics Question Paper eBook Subscription Services
  - Jan 2014 Edexcel Mechanics Question Paper Budget-Friendly Options
6. Navigating Jan 2014 Edexcel Mechanics Question Paper eBook Formats

- ePub, PDF, MOBI, and More
  - Jan 2014 Edexcel Mechanics Question Paper Compatibility with Devices
  - Jan 2014 Edexcel Mechanics Question Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Jan 2014 Edexcel Mechanics Question Paper
    - Highlighting and Note-Taking Jan 2014 Edexcel Mechanics Question Paper
    - Interactive Elements Jan 2014 Edexcel Mechanics Question Paper
  8. Staying Engaged with Jan 2014 Edexcel Mechanics Question Paper
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Jan 2014 Edexcel Mechanics Question Paper
  9. Balancing eBooks and Physical Books Jan 2014 Edexcel Mechanics Question Paper
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Jan 2014 Edexcel Mechanics Question Paper
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Jan 2014 Edexcel Mechanics Question Paper
    - Setting Reading Goals Jan 2014 Edexcel Mechanics Question Paper
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Jan 2014 Edexcel Mechanics Question Paper
    - Fact-Checking eBook Content of Jan 2014 Edexcel Mechanics Question Paper
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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