

### To Replace the Ram Cylinder Housing to the Tractor

- 1 Position the ram cylinder housing on the rear transmission housing ensuring that the vertical feed pipe (9 ins. long) is correctly positioned and that new seals are fitted at both ends.
- 2 Secure the tail lamp and bracket to the rear transmission housing with bolt and lockwasher.
- 3 Clip up the rear lamp cable and side lamp cables to the transmission housing and fit the remaining ram cylinder retaining bolts.
- 4 Attach the lift rods to the lift arms and fit the clevis pins and split pins.
- 5 Replace the four bolts and washers to retain the seat to the ram cylinder housing.

### To Remove and Dismantle the Ram Cylinder and Piston

*NOTE.—Can be carried out in situ if required.*

- 1 Remove the ram cylinder and piston by unscrewing the valve unit retaining bolts and lockwashers and withdraw the valve unit. The ram cylinder may come away as the valve comes out. If not, extract the ram cylinder from the rear of the housing. (See page 153 for Dismantling the Control Unit.)
- 2 Pull out the oil feed pipe (8½ ins. long) and fit the oil seals at each end (see Fig. 196).

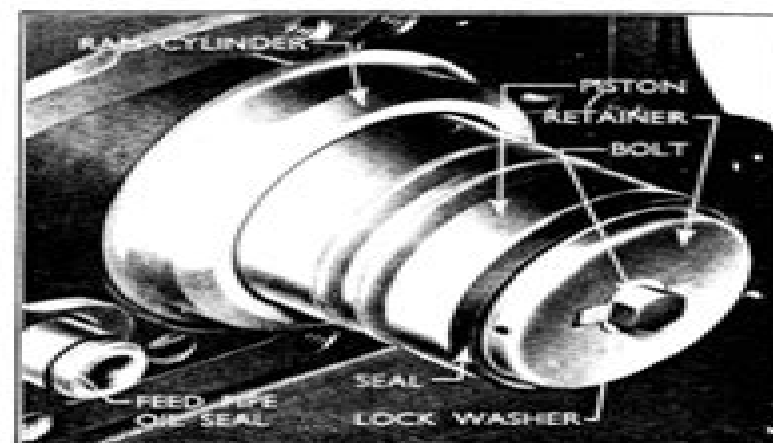


Fig. 196  
Fitting the Ram Cylinder Piston

- 3 Extract the ram cylinder piston after extracting the ring from the front end of the cylinder and pulling the piston out from the rear of the cylinder. Do not remove the piston from the front end of the cylinder as the piston seal may become trapped in the oil seal groove.)
- 4 Dismantle the piston after bending down the tab of the lockwasher, unscrewing the bolt in the centre of the piston head and lift off the retainer and seal.

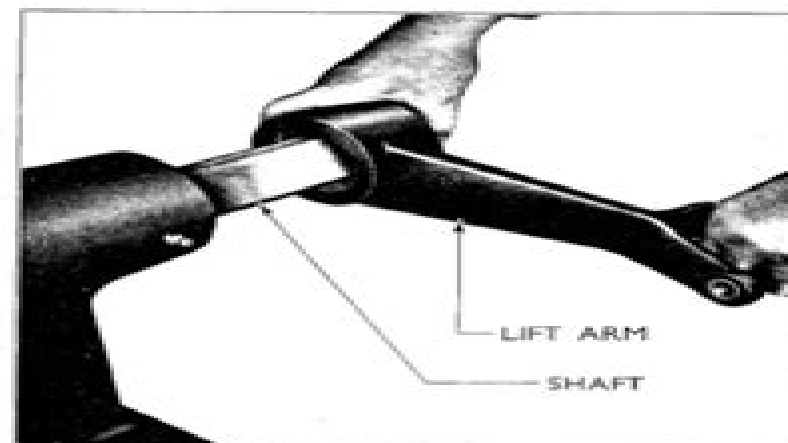


Fig. 195  
Fitting a Lift Arm

### To Remove the Lift Arms and Cross-shaft

*NOTE.—Can be carried out in situ if required.*

- 1 Unscrew the six bolts and lockwashers retaining the cover plate at the rear of the housing. Remove the plate and the gasket (see Fig. 197).
- 2 Remove the lift arms and withdraw the shaft. Support the crank arm during this operation.
- 3 Lift out the crank arm and connecting rod.
- 4 Withdraw the bearings, bearing liners and spacers from the ram cylinder housing.

### To Reassemble the Ram Cylinder and Piston

*NOTE.—Always fit new oil seals.*

- 1 Reassemble the piston by installing the new seal with the lip towards the crown of the piston, then fit the retainer with the flange located in the seal. Secure by means of the bolt and lockwasher, making certain that the tongue of the lockwasher fits in the slot in the piston head and bend the tab to lock the bolt (see Fig. 196).

# Fordson Super Major Rear Axle Repair Manual

**Julia Schneider**



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