

- 4) Check the Spindle Cooler Reservoir once a month. Keep the fluid level filled to one inch from the top of the reservoir (See Figure 1-4).



Figure 1-4 Spindle cooler reservoir.

- 5) Power on the VMC. On the main power box, lift the knife switch to the upward position. Next, press the green power-on button that is located above the main powerbox (See Figure 1-5). The power button must be depressed for a minimum of two seconds.

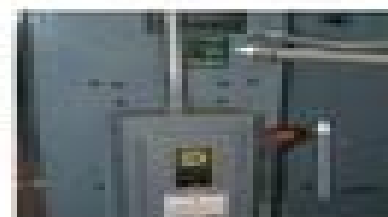


Figure 1-5 Main power box and green power button.

Power On for System 97/99

The Fadal logo will display on the monitor screen of the pendant when the VMC is powered on (See Figure 1-6).



Figure 1-6 Screen display following power-on.

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Proceedings of the ASME International Design Engineering Technical Conferences and Computers and Information in Engineering Conferences--2005, 2005 *Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes* Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level *Precision Toolmaker*, 1988 *January 2022 - Surplus Record Machinery & Equipment Directory* Surplus Record, 2022-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD January 2022 issue Vol 99 No 1 *November 2022 - Surplus Record Machinery & Equipment Directory* Surplus Record, 2022-11-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2022 issue Vol 99 No 11 **Recent Advances in Electrical Engineering, Electronics and Energy** Miguel Botto Tobar, Henry Cruz, Angela Díaz Cadena, 2021-04-02 This book

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