



Fig. 1 - Typical Power Steering Unit Mounting

- | | | | |
|--------------------------|--|--------------------------------|---------------------------------|
| 1. Gear - Power Steering | 2. Gear - Oil Guide | 3. Locknut - Spindle and Guide | 10. Cover - Upper |
| 11. Cover - Steering | 4. Cover - Oil | 4. Locknut - Engine and Rack | 11. Cover - Oil and Upper Cover |
| 5. Line - Oil Inlet | 5. Line - Power Cylinder to and Outlet | 5. Bolt | 12. Cleaner - Oil |

Remove thrust washer No. 12 and bearing No. 11.

4. Refer to Fig. 3 and remove nut and washer from steering gear key No. 28. Using a soft hammer, tap key downward to free it in its groove.

5. Refer to Fig. 4 and lift steering gear No. 1, gear housing No. 2 and steering worm off shaft and spindle housing simultaneously.

6. Remove screw and flat washer securing lash adjuster No. 27, Fig. 3, and separate adjuster from unit.

7. Refer to Fig. 5 and remove bolts securing spindle housing No. 1. Then lift housing up and off spindle.

8. Refer to Fig. 5 and remove bolts No. 8 and withdraw side cylinders No. 9 from power rack. Remove power rack from housing.

9. Remove locknut No. 3, Fig. 5, and thrust washer No. 4 from spindle.

Remove bolts No. 6 and withdraw power rack guide No. 7.

10. Lift power rack housing No. 5 up and off spindle and remove power rack gear No. 51, Fig. 3, thrust washers and bearing No. 49 from housing.

INSPECT POWER STEERING

Before inspecting, wash all parts in a clean solvent and dry with compressed air.

NOTE: When overhauling a power steering unit, it is recommended that new oil seals, piston seals and "O" rings be installed.

Mf Super 90 Manual

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