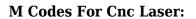
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M02	PROGRAM END	M57 QUILL REVERS
M03.	SPINDLE CW	M58 TAILSTOCK FORWARD*
M04	SPINDLE CCW	M59 TAILSTOCK REVERS*
M05	SPINDLE STOP	M60 BAR FEEDER*
M06	TOOL CHANGE AT HOME POSITION (FOR SIEMENS)	M61 PART CATCHER UP*
M07	CTS(HIGH PRESSURE COOL) ON'	M62 - PART CATCHER DOWN'
* M08	COOLANT ON	M63 AUTO DOOR OPEN*
M09	ALL COOL OFF	M64 AUTO DOOR CLOSE*
M10	SPAN FILTER ON*	M65 QUILL/TAILSTOCK IN USE
M11	SPAN FILTER OFF*	M66 QUILL/TAILSTOCK NOT IN USE
M14	AIR/OIL MIST ON	M68 AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP ON
M15	AIRIOIL MIST OFF*	M69 AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP OFF
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