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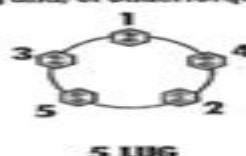
AMERICA'S MOST LIVEABLE RV'S.

Wheel Torque Requirements

Wheel lug nuts must be applied and maintained at the proper torque levels to prevent loose wheels, broken studs, and possible separation of the wheel(s) from your trailer. The lug nuts on the wheels of your Jayco trailer must be maintained according to the torque values listed in the chart. Over-torquing and/or under-torquing wheels may result in component failure.



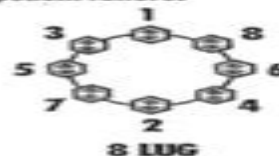
4 LUG



5 LUG



6 LUG



8 LUG

After a unit's first trip, the wheel lugs should be checked periodically for safety. Wheel lugs should also be checked after winter storage, before starting a trip or following extensive braking. The proper procedure and sequence for attaching the wheels and torquing lug nuts is as follows:

1. Start all nuts by hand to prevent cross-threading.
2. Tighten the nuts in the sequence shown above.
3. Tighten the lug nuts equally in stages as indicated for your trailer's wheels in the chart.
4. Torque the wheel lug nuts before the first road use and after each wheel removal. Check and re-torque after the first 10, 25 and 50 miles (16, 40 and 80 kilometers). Thereafter, check and maintain the torque as defined in the chart below.

Failure to maintain proper torque of the wheel lug nuts could lead to separation of the tire and wheel while driving, possibly resulting in property damage or personal injury.

Wheel Torque Requirements

| Lug Nut | Rim | Type | Stage 1 | Stage 2 | Stage 3 |
|------------|-----|----------|--------------|--------------|----------------|
| 4-Lug Nuts | 12" | Steel | 20-25 ft/lbs | 35-40 ft/lbs | 50-75 ft/lbs |
| 5-Lug Nuts | 13" | Steel | 20-25 ft/lbs | 35-40 ft/lbs | 50-75 ft/lbs |
| 5-Lug Nuts | 13" | Chrome | 20-25 ft/lbs | 35-40 ft/lbs | 50-75 ft/lbs |
| 5-Lug Nuts | 14" | Steel | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 5-Lug Nuts | 14" | Chrome | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 5-Lug Nuts | 14" | Aluminum | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 5-Lug Nuts | 15" | Chrome | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 6-Lug Nuts | 15" | Steel | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 6-Lug Nuts | 15" | Aluminum | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 6-Lug Nuts | 15" | Chrome | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 6-Lug Nuts | 16" | Steel | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 6-Lug Nuts | 16" | Chrome | 20-25 ft/lbs | 50-60 ft/lbs | 90-120 ft/lbs |
| 8-Lug Nuts | 16" | Steel | 20-25 ft/lbs | 70-80 ft/lbs | 110-130 ft/lbs |
| 8-Lug Nuts | 16" | Aluminum | 20-25 ft/lbs | 70-80 ft/lbs | 110-130 ft/lbs |

A torque wrench is the best way to ensure the proper amount of torque is being applied. Also review the axle manufacturer's operation and service manual supplied with your trailer or contact your independent, authorized dealer for further assistance.

Lug Nut Torque Spec Guide

EW Minium

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'EW Minium' text.

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