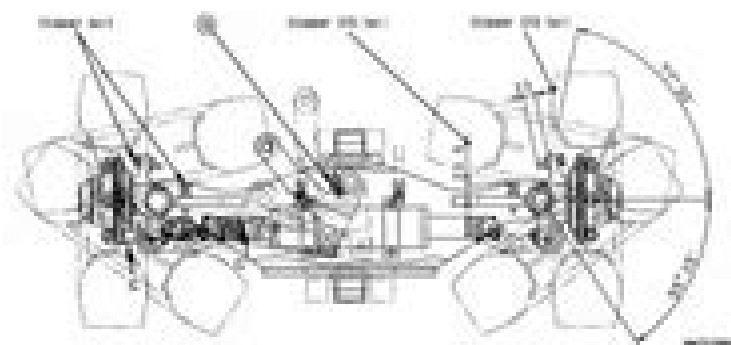


ASSEMBLY DRAWING

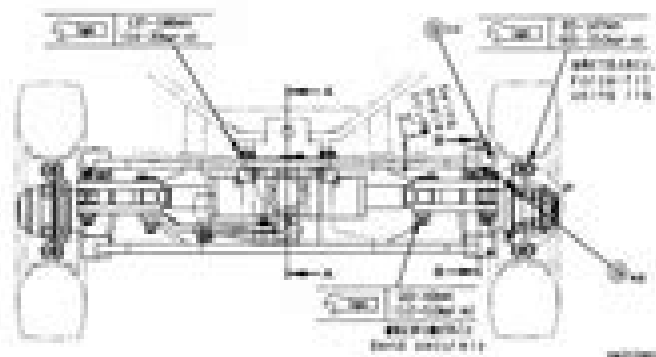


1. Adjusting stopper bolt

Adjust so that the left and right stoppers are built in contact at the same time when the tires are turned fully.

2. Assembling ball socket

When assembling the ball socket to the balljoint, do not let any grease or paint get on the any of the taper portions.



3. Greasing

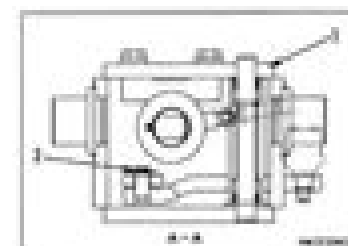
Use lithium grease (SD-L1) at grease nipples (G) x 15 and hub.

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DETAILS ON STEERING AXLE

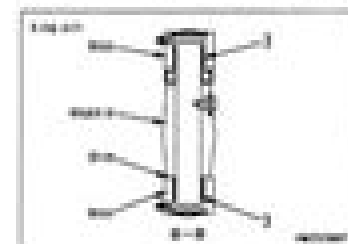
1. Ball joint

- 1) Lock plate (1)
- 2) Snap ring (2)
Make sure that the snap ring has completely been engage with the ring grooves.



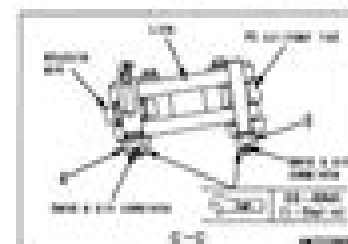
2. King pin

- 1) Adjust the needle bearing (3) and surface to the hole and surface the difference between the surfaces can be within a range of 0 - 15.
- 2) Adjust the plates above and under the knuckle to the minimum using the shim.
Standard: 0.05 to 0.2 mm.



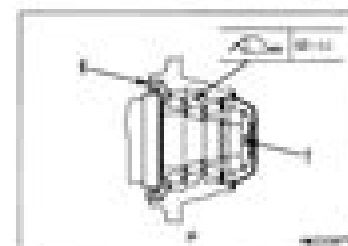
3. Link

- 1) Completely bend outer pins (4, 5).



4. Hub

- 1) Apply sufficient grease (SD-L1) to the hub bearing and also fill 1/2 to 2/3 shaded portion of the hub cavity with grease for both sides.
- 2) When assembling the hub, apply grease (SD-L1) to the lip of seal (6).
- 3) Completely bend outer pin (7) after adjusting the steering torque.



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