SECTION 1 - GENERAL INFORMATION

This manual covers the Kohler single cylinder, horizontal crankshaft, overhead valve engine. When ordering replacement parts and in any communication involving an engine, always report the MODEL. SPECIFICATION and SERIAL numbers as found on the nameplate which is mounted on top of engine blower housing (see Figure 1-1). The significance of these numbers is explained as follows.

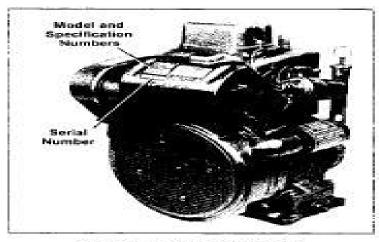


Figure 1-1. Engine Identification

Model Number is the model series within which the engine is built and indicates (a) the autic inch displacement, and (b) number of cylinders. The model K361 denotes a 36 cubic inch displacement, single cylinder engine. Letter suffixes tallowing the model number designate a specific version - the letter code is as follows:

Suttle	Designates
A	Oil Pan Type
C)	Clutch Model
F2	Pump Model
O.	Quilet Model
S	Electric Start
T	Retractable Start

Model number without a letter suffix indicates a rope start version.

Specification Number is the model variation and is used to indicate the combination of various parts groups used to build an engine. It may have a suffix letter which determines supersession of parts. The first three digits of the spec, number designate the engine model: 231, for instance, designates the K361 engine. The remaining numbers are issued in numerical sequence as each new specification is released – for example 23100, 23101, 23102.

Serial Number is the order in which the engine was built. If a change occurs to a model or specification, the serial number is used to indicate the point at which this change was made. The first digit in the serial number is the code designation for year of manufacture. The chart following shows the year and corresponding first digit code for the serial number.

Year	First Digit	Year	First Digit
1969	The state of the s	1974	6
1970	2	1975	7 (0-2)*
1971	3	1976	7 (30)
1972	14	1977	B
1973	5	1978	9

*Both 1975 and 1976 first digit numbers are 7, however, the digit following the 7 (second digit) starts at 0 and runs to 2 for 1975 and starts at 3 for 1976.

GENERAL SPECIFICATIONS

Bore (Nominal)	Sug / 401 / 665 month
	3-1/4" (63 mm)
Displacement (Cubic Inches)	
Horsepower (at 3600 RPM)	
	. 124 (55.8 kg)
Oil Capacity (U.S. Quarts)	2 (1.9 1.)**
Spark Plug Gap (Standard)	.036" (0.89 mm)
Spark Plug Gap (Resistor)	.035" (0.89 mm)
Spark Plug Size (Millimeters)	
Breaker Point Gap	.020" (.508 mm)

*K361A engine models have a 1-1/2 qt. (T.4 L.) capacity.

Kohler Engine Model K361 Service Manual

Victor M. Corman

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Table of Contents Kohler Engine Model K361 Service Manual

- 1. Understanding the eBook Kohler Engine Model K361 Service Manual
 - The Rise of Digital Reading Kohler Engine Model K361 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Kohler Engine Model K361 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kohler Engine Model K361 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Kohler Engine Model K361 Service Manual
 - Personalized Recommendations
 - ∘ Kohler Engine Model K361 Service Manual User Reviews and Ratings
 - Kohler Engine Model K361 Service Manual and Bestseller Lists
- 5. Accessing Kohler Engine Model K361 Service Manual Free and Paid eBooks
 - Kohler Engine Model K361 Service Manual Public Domain eBooks
 - Kohler Engine Model K361 Service Manual eBook Subscription Services
 - Kohler Engine Model K361 Service Manual Budget-Friendly Options

- 6. Navigating Kohler Engine Model K361 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Kohler Engine Model K361 Service Manual Compatibility with Devices
 - Kohler Engine Model K361 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Kohler Engine Model K361 Service Manual
 - Highlighting and Note-Taking Kohler Engine Model K361 Service Manual
 - Interactive Elements Kohler Engine Model K361 Service Manual
- 8. Staying Engaged with Kohler Engine Model K361 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kohler Engine Model K361 Service Manual
- 9. Balancing eBooks and Physical Books Kohler Engine Model K361 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kohler Engine Model K361 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kohler Engine Model K361 Service Manual
 - Setting Reading Goals Kohler Engine Model K361 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kohler Engine Model K361 Service Manual
 - Fact-Checking eBook Content of Kohler Engine Model K361 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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