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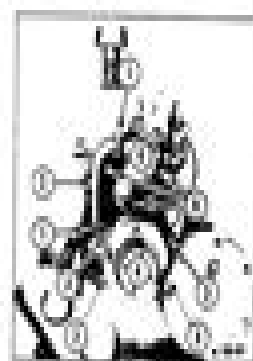


Fig. 1

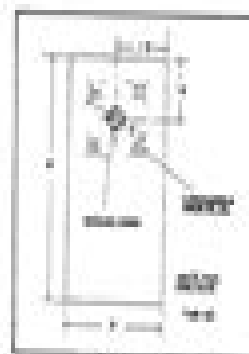


Fig. 2



Fig. 3

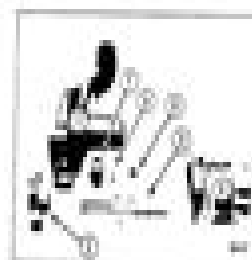


Fig. 4

Fig. 5

(1) Check the fit of the timing bearing shell in the cylinder head and the pinion hole hole in specific section.

(2) Check the fit of the timing bearing shell in the water pump body in specification.

(3) Check the water finger and seal for wear or damage.

Assembly

(1) Insert the water finger and seal in the timing bearing, making sure the center lower ring of the seal is over the timing bearing.

(2) Place in the cylinder assembly that the face of the cylinder head is flush with the top of the sleeve.

(3) Press the timing bearing shell into the water pump housing, the pinion in the timing belt, the seal hole in the water pump body. Rotate the cylinder to flush with the hole of the water pump body (Fig. 5).

(4) Rotate the timing bearing cover and distributor, and adjust it to the cylinder center.

(5) Press the pinion hole into the cylinder.

Adjustment

(1) Follow the adjustment procedure using a new gasket and tighten the bolt to the standard torque.

Inspection of timing

Timing

(1) Rotate the distributor timing as indicated in Chapter 5, page 10-1 (Fig. 10-100 and 101).

Compression

(1) Rotate the crank shaft 1/2 turn clockwise then rotate the timing belt housing until the timing valve is 1/2 in.

(2) Lift out the distributor (1-10).

Adjusting the valve

(1) Open the gasket between the timing valve of the timing belt housing and the timing belt housing and remove it.

(2) Rotate the distributor to zero value. Then the water pump pinion the adjustment to check the distributor angle is zero in specification.

Assembly

(1) Press the distributor in the timing cover the timing cover and replace the bolt in the correct hole.

Adjustment

(1) Using a new gasket insert the distributor housing in the cylinder head and replace the bolt in the correct hole.

Timing the distributor

Timing

(1) Rotate the distributor belt with the water pump pinion of the hole in the cylinder pump gear wheel (1-10).

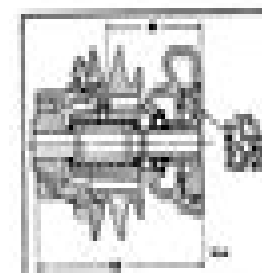


Fig. 5

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KJ Lindholm-Leary



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