

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions form each Part – A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non – traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

# Fitting And Machining 21question Papers

**AN Whitehead**



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and Machining ,1976

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In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Fitting And Machining 21question Papers**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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### **Table of Contents Fitting And Machining 21question Papers**

1. Understanding the eBook Fitting And Machining 21question Papers
  - The Rise of Digital Reading Fitting And Machining 21question Papers
  - Advantages of eBooks Over Traditional Books
2. Identifying Fitting And Machining 21question Papers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fitting And Machining 21question Papers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fitting And Machining 21question Papers
  - Personalized Recommendations
  - Fitting And Machining 21question Papers User Reviews and Ratings
  - Fitting And Machining 21question Papers and Bestseller Lists

5. Accessing Fitting And Machining 21question Papers Free and Paid eBooks
  - Fitting And Machining 21question Papers Public Domain eBooks
  - Fitting And Machining 21question Papers eBook Subscription Services
  - Fitting And Machining 21question Papers Budget-Friendly Options
6. Navigating Fitting And Machining 21question Papers eBook Formats
  - ePub, PDF, MOBI, and More
  - Fitting And Machining 21question Papers Compatibility with Devices
  - Fitting And Machining 21question Papers Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Fitting And Machining 21question Papers
  - Highlighting and Note-Taking Fitting And Machining 21question Papers
  - Interactive Elements Fitting And Machining 21question Papers
8. Staying Engaged with Fitting And Machining 21question Papers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Fitting And Machining 21question Papers
9. Balancing eBooks and Physical Books Fitting And Machining 21question Papers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Fitting And Machining 21question Papers
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Fitting And Machining 21question Papers
  - Setting Reading Goals Fitting And Machining 21question Papers
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fitting And Machining 21question Papers
  - Fact-Checking eBook Content of Fitting And Machining 21question Papers
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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performed across three evenings n 1 one act plays were unfashionable in the 1920s and 30s but Coward was fond of the

genre and conceived the idea of a set of short pieces to be played across several evenings

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web cavalcade is a play by Noël Coward with songs by Coward and others it focuses on three decades in the life of the

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premiere

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web noël coward private lives characters amanda prynne victor prynne her husband louise a maid sibyl chase elyot chase her husband act 1 the terrace of a hotel in france summer evening act ii amanda s flat in paris a few days later evening act iii the same the next morning time the present act one act two

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web come into the garden maud is the final play in the trilogy suite in three keys in which each play is set in the same swiss hotel suite it was written by coward in 1966 and represents the last of his output for the stage before he died

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web coward achieved enduring success as a playwright publishing more than 50 plays from his teens onwards many of his works such as *hay fever* *private lives* *design for living* *present laughter* and *blithe spirit* have remained in the regular theatre repertoire

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