

**ANNEXURE-1**  
**PREVENTIVE MAINTENANCE CHECKLIST OF LIQUID TRANSFER PUMPS**

Area:

Date:

Equipment No:

Frequency: Quarterly

Sr. No.	Description of the job	Observations	Corrective Action	Spare Used
1	Before starting Preventive maintenance of machine "switch off" the panel board.	Ok/Not Ok		
2	Put the board of "Under Maintenance " on the panel board	Ok/Not Ok		
3	Check the motor coupling and spider for any wear and tear, if required replace the same.	Ok/Not Ok		
4	Check the pump assembly for free movement.	Ok/Not Ok		
5	Check the gear box oil, if required top up oil in gear box.	Ok/Not Ok		
6	Check all electrical connections (control panel, all motors,) for any loose connections, burned contacts, signs of overheated wires etc. Tight/replace the same.	Ok/Not Ok		
7	Clean the electrical panel.	Ok/Not Ok		
8	Check the level controllers for proper operation.	Ok/Not Ok		
9	Clean the electrical contactors contact strips.	Ok/Not Ok		
10	Check the overload relay for proper setting as per the motor rating.	Ok/Not Ok		
11	Switch ON the main supply and check for proper voltage supply with multimeter.	Ok/Not Ok		
12	Check for proper earthing.	Ok/Not Ok		
13	Test manually over load relays for tripping at set value.	Ok/Not Ok		
14	Remove the board of " Under Maintenance " on the panel board	Ok/Not Ok		

# Mfspqb Fado Pump Checklist

**Christian Drosten**



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