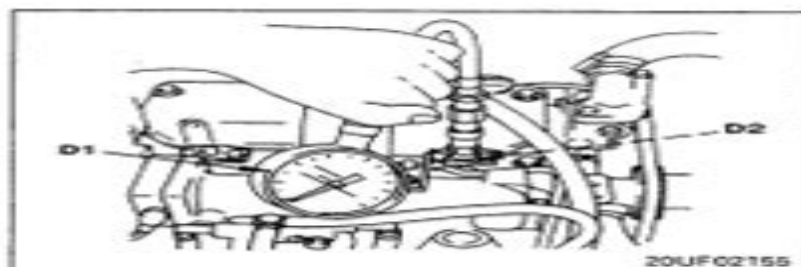


MEASURING COMPRESSION PRESSURE

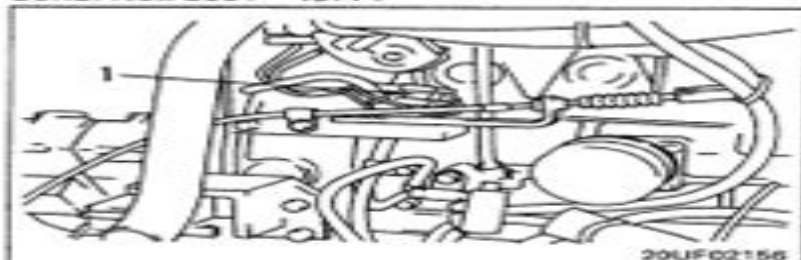
- !** When measuring the compression pressure, be careful not to touch the exhaust manifold or muffler, or to get your clothes caught in the fan, fan belt or other rotating parts.

1. Adjust the valve clearance.
For details, see ADJUSTING VALVE CLEARANCE.
 2. Warm up the engine to make the oil temperature 40 – 60°C.
 3. Remove the nozzle holder assembly from the cylinder to be measured.
 4. Install adapter **D2** in the mount of the nozzle holder, then connect compression gauge **D1**.
 5. Disconnect connector M13 (1) of the engine stop solenoid, place the stop lever of the injection pump in the STOP position, then crank the engine with the starting motor and measure the compression pressure.
- ★ Measure the compression pressure at the point where the pressure gauge indicator remains steady.
- ★ After measuring the compression pressure, install the nozzle holder assembly.

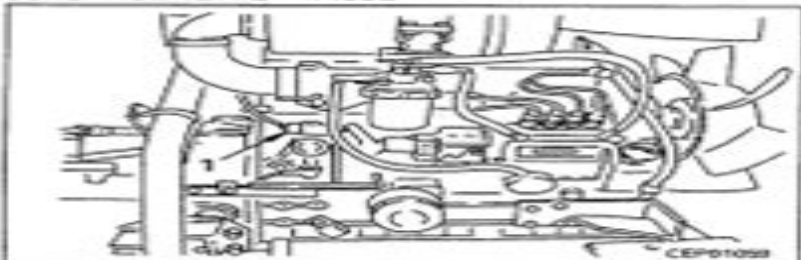
 Nozzle holder mounting nut:
 $7.84 \pm 0.98 \text{ Nm}$ ($0.8 \pm 0.1 \text{ kgm}$)



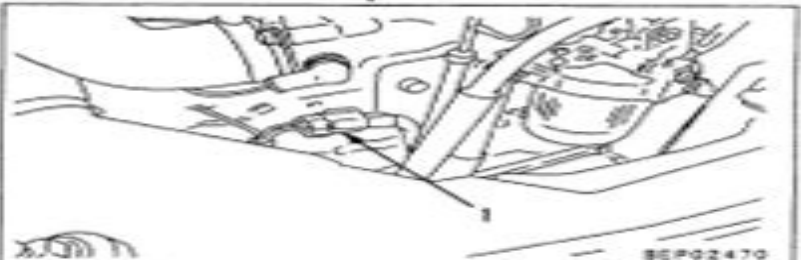
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