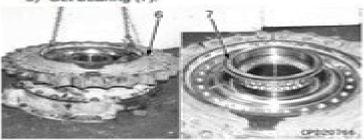
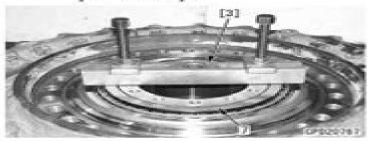
- Using eyebolts, install sprocket hub assembly (6) to the cover assembly.
 - Check that the sliding surface of the floating seal is free from dirt and apply engine oil to it lightly.
- 5) Set bearing (7).



- 6) Using tool [3], press fit bearing (7).
 - Rotate the sprocket hub assembly while performing the press fitting.
 - Press fitting force of bearing: 11 to 39 kN (1.2 to 3.9 ton)



- Adjust the clearance between the end face of cover (3) and bearing (6) according to the following procedure.
 - Seat the bearing perfectly and measure the level difference between the bearing inner race and cover end face at two diagonal places on the circumference.
 - Determine quantity (δ) of the shim to be inserted according to Table 2. (If shrink fit is applied, measure after cooling.)



Saltration (2)

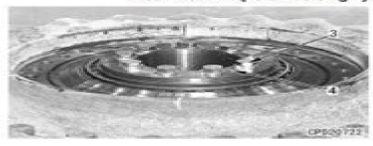
&A + 66 (mm)		Cluanisty of shirms		Total shim
Larger	Below	14X-27 -51370 (t = 0.5)	14X-27 -51380 (t = 0.2)	thickness 5 (mm)
0.00	0.55	- 6	- 6	0.0
0.50	0.90		- 1	0.2
0.90	1.10	- 0	- 2	0.4
1.10	1.50	4.0	- 0	0.5
1.50	1.90			0.7
1.90	2.10		2	0.9
2.10	27.50	2	. 0	1.0

- Install plate (4) and secure it with the mounting bolts.
 - * Tighten the nine bolts evenly.

Mounting bolt:

Adhesive (LT-2)

Mounting bolt: 230 – 289 Nm (23.5 – 29.5 kgm)



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