

12. SERVICE STANDARDS

12.2.2 Gear train and camshaft

(1) Camshaft

mm

Inspection item		Standard	Limit	Reference page	
Side gap		0.05 – 0.20	0.30	4.3.4	
Bending (1/2 the dial gauge reading)		0 – 0.02	0.05	4.3.5(1)	
Cam height	3D82AE – 4D88E	38.600 – 38.800	38.350		
	4D94LE, (S)4D58E	43.400 – 43.600	43.150		
Shaft outside diameter / Metal inside diameter					
3D82AE – 4D88E	Gear side	Bushing inside diameter	44.990 – 45.055	45.130	4.3.5(1)
		Camshaft outside diameter	44.925 – 44.950	44.890	
		Clearance	0.040 – 0.130	0.240	
	Intermediate	Bushing inside diameter	45.000 – 45.025	45.100	
		Camshaft outside diameter	44.910 – 44.935	44.875	
		Clearance	0.065 – 0.115	0.225	
	Wheel side	Bushing inside diameter	45.000 – 45.025	45.100	
		Camshaft outside diameter	44.925 – 44.950	44.890	
		Clearance	0.050 – 0.100	0.210	
4D94LE, (S)4D98E	Gear side	Bushing inside diameter	49.990 – 50.055	50.130	
		Camshaft outside diameter	49.925 – 49.950	49.890	
		Clearance	0.040 – 0.130	0.240	
	Intermediate	Bushing inside diameter	50.000 – 50.025	50.100	
		Camshaft outside diameter	49.910 – 49.935	49.875	
		Clearance	0.065 – 0.115	0.225	
	Wheel side	Bushing inside diameter	50.000 – 50.025	50.100	
		Camshaft outside diameter	49.925 – 49.950	49.890	
		Clearance	0.05 – 0.100	0.210	

Komatsu 82e 98e Series Shop Manual

BM King



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