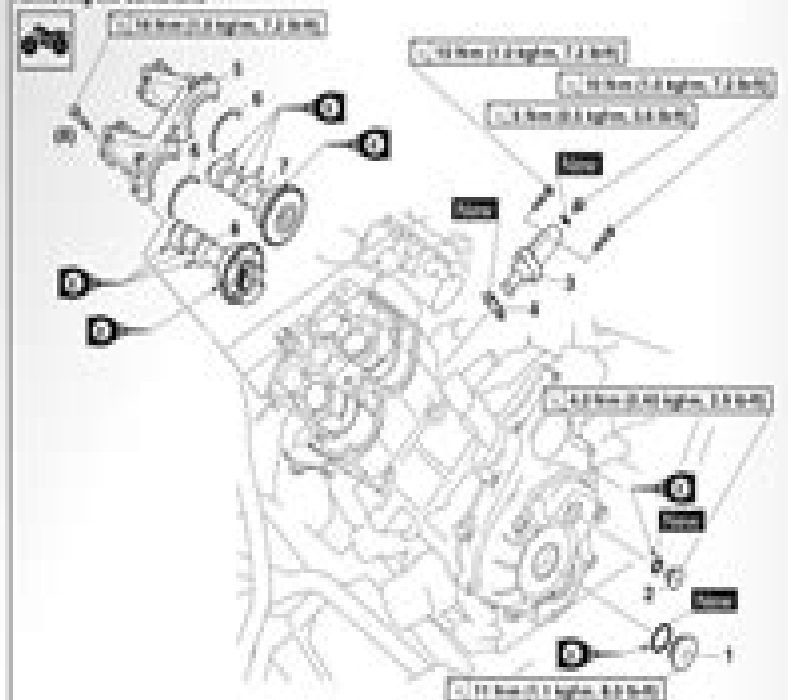


Removing the camshafts



Order	Subparts to remove	Qty	Remarks
1	Crankshaft and accessing screw "1"	1	
2	Timing mark accessing screw	1	
3	Timing chain tensioner	1	
4	Timing chain tensioner gasket	1	
5	Camshaft cap	1	
6	Bearing stopper	2	
7	Intake camshaft	1	
8	Exhaust camshaft	1	

REMOVING THE CAMSHAFTS

1. Remove:

- Crankshaft and accessing screw "1"
- Timing mark accessing screw "2"



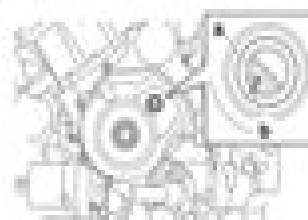
2. Align:

- Mark "a" on the AC magneto rotor (with the mark "b" in the AC magneto cover)

3. Turn the crankshaft counterclockwise.

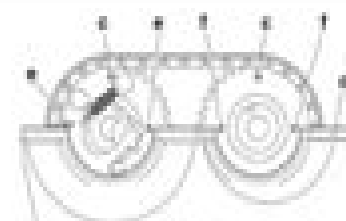


4. Position the mark "a" on the AC magneto rotor with the mark "b" in the AC magneto cover.



TP

When the holes "c" in the intake camshaft sprocket and exhaust camshaft sprocket are positioned above the cylinder head mating surface "d" as shown in the illustration, and the marks "a" and "b" on the sprockets are aligned with the cylinder head mating surface "d", the piston is at TDC.



3. Remove:

- Timing chain tensioner
- Timing chain tensioner gasket

4. Remove:

- Camshaft cap "5"
- Bearing stoppers "6"

ACTION

- To prevent damage to the cylinder head, camshafts or camshaft cap, loosen the camshaft cap bolts in stages and in a criss-cross pattern, working from the outside in.
- Be sure not to let the bearing stoppers fall into the crankcase when removing it.



5. Remove:

- Intake camshaft "7"
- Exhaust camshaft "8"

TP

To prevent the timing chain from coming off the crankshaft sprocket, fasten it with a wire "9".

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LP Steffe

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'LP Steffe' text.

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