

Wing Turnbuckle 500-4405

Refer to Figure 16

30. The wing turnbuckle (2) should be pre-set at 45° as shown.
31. Once machine is leveled side to side, any further adjustment in the field should be done with the hydraulic down pressure.
32. If turning gangs at an angle and the wings are going too steep, then you should not run down pressure at all. Switch hydraulic to the float position.
33. If wings are turning too high, increase hydraulic down pressure setting, too low, decrease down pressure setting. See "Hydraulic Down Pressure 3000" on page 22 or "Hydraulic Down Pressure 4000" on page 23 for initial setup and operation.

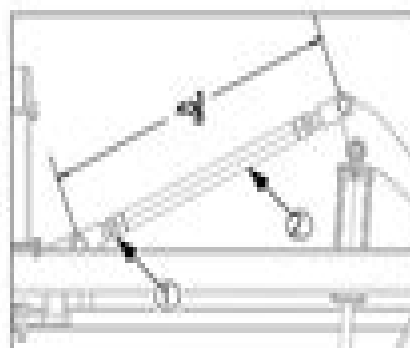


Figure 16
Wing Turnbuckle 500-4405

Gang Angle Adjustment

Refer to Figure 17

34. Check gang angle adjustment when machine is new and annually after, as wear may occur.
35. With front gang adjusting cylinders (1) in the full retracted position the gang bar (2) should be $1/4"$ from tubes (3).
36. If gang bar (2) is not $1/4"$ from tubes (3) loosen allen screw (4) on clevis on rod end of cylinder (there are two flat spots on rod to get wrench on to adjust) and shorten cylinder rod (5) by turning cylinder rod to bring gang bar closer and lengthen clevis to get cylinder to retract all the way.
37. Re-tighten allen screw (4) when adjustment is made.

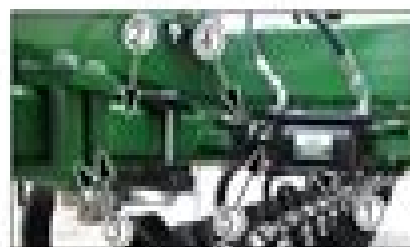


Figure 17
Front Gang Angle Adjustment

Refer to Figure 18 and Refer to Figure 19

38. Note the two different turnbuckles used. One has a rocker between two turnbuckles and the other has just one turnbuckle between the front and rear gang bars. They both adjust the same way.
39. When the front gang adjusting cylinders (1), see "Front Gang Angle Adjustment" on page 18, have been adjusted and are in the full retracted position the rear gang bar (2) should be parallel to back frame tube.
40. If rear gang bar (2) is not parallel to back frame tube, remove pin (3) from turnbuckle (4) and shorten turnbuckle end by turning clevis to bring gang bar closer and lengthen clevis to get gang bar to retract all the way.



Figure 18
Rear Gang Angle Rocker

38. Re-install pin (3) when adjustment is made.

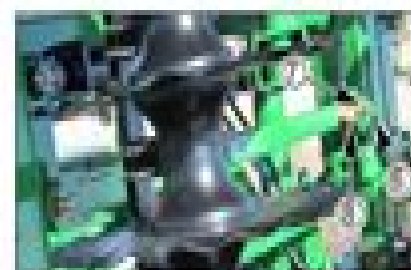


Figure 19
Rear Gang Angle Straight

Refer to Figure 20

41. When the front and rear gangs are adjusted and gang angle cylinders are fully retracted then the gang angle indicator will need adjustment.
42. Remove bolt (4) from either end of gauge link (1) and turn threaded end (2) until indicator (3) reads 0 degrees.
43. Re-install bolt (4) to secure gauge link.



Figure 20
Gang Angle Indicator Adjustment

Wing Fold Assist 3000TM

Proximity Sensor

Refer to Figure 21

44. Wings need to be folded up when installing the proximity sensor assembly (2) to prevent damage to sensor and brackets. Be sure wing safety lock pins are installed.
45. Remove 1 lock nut (1) from hinge pin (2) (not hinge from front).
46. Slide proximity mount bracket assembly (3) over hinge pin (2) in orientation shown.
47. Re-install the 1 lock nut (1) to secure.
48. Tighten lock nut (1) snug but do not torque.
49. Repeat same procedure for right side.

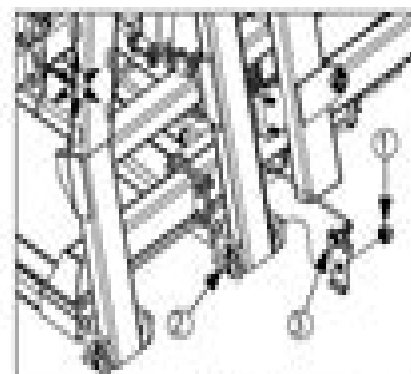


Figure 21
Proximity Sensor

Proximity Sensor Adjustment

Refer to Figure 22

50. Wings need to be folded up when adjusting the proximity sensor (1) to prevent damage to sensor and bracket. Be sure and adjust proximity sensors before unfolding. Be sure wing safety lock pins are installed.

Great Plains Pt40 Manual

Wenbin Ji



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Table of Contents **Great Plains Pt40 Manual**

1. Understanding the eBook **Great Plains Pt40 Manual**
 - The Rise of Digital Reading **Great Plains Pt40 Manual**
 - Advantages of eBooks Over Traditional Books
2. Identifying **Great Plains Pt40 Manual**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **Great Plains Pt40 Manual**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **Great Plains Pt40 Manual**
 - Personalized Recommendations
 - **Great Plains Pt40 Manual** User Reviews and Ratings
 - **Great Plains Pt40 Manual** and Bestseller Lists

5. Accessing Great Plains Pt40 Manual Free and Paid eBooks
 - Great Plains Pt40 Manual Public Domain eBooks
 - Great Plains Pt40 Manual eBook Subscription Services
 - Great Plains Pt40 Manual Budget-Friendly Options
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 - Great Plains Pt40 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking Great Plains Pt40 Manual
 - Interactive Elements Great Plains Pt40 Manual
8. Staying Engaged with Great Plains Pt40 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Great Plains Pt40 Manual
9. Balancing eBooks and Physical Books Great Plains Pt40 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Great Plains Pt40 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Great Plains Pt40 Manual
 - Setting Reading Goals Great Plains Pt40 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Great Plains Pt40 Manual
 - Fact-Checking eBook Content of Great Plains Pt40 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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