

Supplement

Food Safety Objective Approach for Controlling *Clostridium botulinum* Growth and Toxin Production in Commercially Sterile Foods

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MS 11-082; Received 14 February 2011/Accepted 20 June 2011

ABSTRACT

As existing technologies are refined and novel microbial inactivation technologies are developed, there is a growing need for a metric that can be used to judge equivalent levels of hazard control stringency to ensure food safety of commercially sterile foods. A food safety objective (FSO) is an output-oriented metric that designates the maximum level of a hazard (e.g., the pathogenic microorganisms or toxin) tolerated in a food at the end of the food supply chain at the moment of consumption without specifying by which measures the hazard level is controlled. Using a risk-based approach, when the total outcome of controlling initial levels (H_0), reducing levels (ΣR), and preventing an increase in levels (ΣI) is less than or equal to the target FSO, the product is considered safe. A cross-disciplinary international consortium of specialists from industry, academia, and government was organized with the objective of developing a document to illustrate the FSO approach for controlling *Clostridium botulinum* toxin in commercially sterile foods. This article outlines the general principles of an FSO risk management framework for controlling *C. botulinum* growth and toxin production in commercially sterile foods. Topics include historical approaches to establishing commercial sterility; a perspective on the establishment of an appropriate target FSO; a discussion of control of initial levels, reduction of levels, and prevention of an increase in levels of the hazard; and deterministic and stochastic examples that illustrate the impact that various control measure combinations have on the safety of well-established commercially sterile products and the ways in which variability at all levels of control can heavily influence estimates in the FSO risk management framework. This risk-based framework should encourage development of innovative technologies that result in microbial safety levels equivalent to those achieved with traditional processing methods.

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The minimum of a 12-log reduction of *Clostridium botulinum*, the basis for determining a safe process for thermally processed commercially sterile food, has not changed in more than 90 years, but processing technologies that could replace traditional thermal processes have developed rapidly in recent years. According to the Codex Alimentarius Commission (21), “‘Commercial sterility of thermally processed food’ means . . . to render the food free from microorganisms capable of growing in the food at normal non-refrigerated conditions at which the food is likely to be held during distribution and storage.” Often the treatment necessary to render a food product commercially sterile does not target a defined safety level but instead targets the prevention of spoilage when the food product is held under normal storage conditions. As a result, there is a great deal of variability among processes applied to

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Handbook of Hygiene Control in the Food Industry John Holah, H.L.M. Lelieveld, Domagoj Gabric, 2016-06-10 Handbook of Hygiene Control in the Food Industry Second Edition continues to be an authoritative reference for anyone who needs hands on practical information to improve best practices in food safety and quality The book is written by leaders in the field who understand the complex issues of control surrounding food industry design operations and processes contamination management methods route analysis processing allergenic residues pest management and more Professionals and students will find a comprehensive account of risk analysis and management solutions they can use to minimize risks and hazards plus tactics and best practices for creating a safe food supply farm to fork Presents the latest research and development in the field of hygiene offering a broad range of the microbiological risks associated with food processing Provides practical hygiene related solutions in food facilities to minimize foodborne pathogens and decrease the occurrence of foodborne disease Includes the latest information on biofilm formation and detection for prevention and control of pathogens as well as pathogen resistance

Ensuring Safe Foods and Medical Products Through Stronger Regulatory Systems Abroad Institute of Medicine, Board on Health Sciences Policy, Board on Global Health, Committee on Strengthening Core Elements of Food and Drug Regulatory Systems in Developing Countries, 2012-09-03 A very high portion of the seafood we eat comes from abroad mainly from China and Southeast Asia and most of the active ingredients in medicines we take originate in other countries Many low and middle income countries have lower labor costs and fewer and less stringent environmental regulations than the United States making them attractive places to produce food and chemical ingredients for export Safe Foods and Medical Products Through Stronger Regulatory Systems Abroad explains that the diversity and scale of imports makes it impractical for U S Food and Drug Administration FDA border inspections to be sufficient to ensure product purity and safety and incidents such as American deaths due to adulterated heparin imported from China propelled the problem into public awareness The Institute of Medicine Committee on Strengthening Core Elements of Regulatory Systems in Developing Countries took up the vital task of helping the FDA to cope with the reality that so much of the food drugs biologics and medical products consumed in the United States originate in countries with less robust regulatory systems Ensuring Safe Foods and Medical Products Through Stronger Regulatory Systems Abroad describes the ways the United States can help strengthen regulatory systems in low and middle income countries and promote cross border partnerships including government industry and academia to foster regulatory science and build a core of regulatory professionals This report also emphasizes an array of practical approaches to ensure sound regulatory practices in today s interconnected world

Food Management , 1991 *A Practical Guide for Implementation of Integrated ISO-9001 HACCP System for Food Processing Industry* , Handbook of Vegetables and Vegetable Processing Nirmal K. Sinha, Y. H. Hui, E. Özgül Evranuz, Muhammad Siddiq, Jasim Ahmed, 2010-12-21 Vegetables are an important article of commerce both in developed and

developing economies Many studies point to importance of vegetables in our diet Handbook of Vegetables and Vegetable Processing serves as a reference handbook on vegetables and vegetable processing containing the latest developments and advances in this fast growing field The book can be considered as a companion to Y H Hui s popular Handbook of Fruits and Fruit Processing 2006 Handbook of Vegetables and Vegetable Processing is contemporary in scope with in depth coverage of new interdisciplinary developments and practices in the field of vegetables emphasizing processing preservation packaging and nutrition and food safety Coverage includes chapters on the biology horticultural biochemistry microbiology nutrient and bioactive properties of vegetables and their significant commercialization by the food industry worldwide Full chapters are devoted to major vegetables describing aspects ranging from chemistry to processing and preservation World renowned editors and authors have contributed to this essential handbook on vegetables and their production technology storage processing packaging safety and commercial product development Special Features Coverage includes biology and classification physiology biochemistry flavor and sensory properties microbial safety and HACCP principles nutrient and bioactive properties In depth descriptions of key processes including minimal processing freezing pasteurization and aseptic processing fermentation drying packaging and application of new technologies Entire chapters devoted to important aspects of over 20 major commercial vegetables including avocado table olives and textured vegetable proteins Unparalleled expertise on important topics from more than 50 respected authors *Shelf Life Evaluation of Foods* Dominic Man,C.M.D. Man,Adrian A. Jones,2000-07-31 The best selling first edition of this contributed book established itself as a highly practical and authoritative source of information on shelf life evaluation Every food manufacturer is concerned about shelf life as are the major retailers and ingredient suppliers Increasing consumer interest in food safety quality and date marking competitive pressures from retailers and extensive legislative changes have combined to give this subject new significance A proper evaluation of shelf life must be grounded on sound scientific principles supported by up to date techniques This book begins with six chapters reviewing the principles of shelf life evaluation followed by ten chapters on a number of selected food products such as chilled yogurt and other dairy desserts seafood and meat The latest edition has been expanded to include new chapters on HACCP preservation technology and shelf life and minimally processed ready to eat ambient stable meat products Sufficient information on the principles and practice of shelf life evaluation has been included for the beginner as well as for those who are more experienced in this area Use of the LifeLines Inventory Management System on Subsistence in Military Distribution Anthony H. Kral,1988 **Plant-Based Bioactive Compounds and Food Ingredients** Junaid Ahmad Malik,Megh R. Goyal,Preeti Birwal,Ritesh B. Watharkar,2023-10-13 This new book discusses plant derived bioactive compounds covering their sources biological effects health benefits and potential prevention and treatment properties for multifactorial diseases It first describes in detail how encapsulation methods and plant based materials may be used in a variety of ways covering the concepts advantages and techniques for encapsulating bioactives based on cereals

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