

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions form each Part – A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non – traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

# Fitting And Machine Past Exam Papers N2 2014

**Michael Hoelscher**



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*mohit11511 an implementation of automatted teller machine using verilog* - Feb 07 2023

web contribute to mohit11511 an implementation of automatted teller machine using verilog hdl development by creating an account on github

evaluation of atm functioning using vhdl and - Mar 08 2023

web automated teller machine atm is an electronic banking outlet that allows bank customers to complete a banking transactions without the aid of any bank official or teller several problems are associated with the use of atm card such card cloning card damaging card expiring cast skimming cost of issuance and maintenance and

**automatic washing machine control system using verilog** - Feb 24 2022

web the below article describes the characteristics and application of verilog hdl and takes the automatic washing machine control system as examples to illustrate the practicality of hdl the result of simulation shows this method is feasible and effective

*automated teller machine block diagram types its working* - Oct 03 2022

web atm software the atm automated teller machine design is a combination of hardware and software the hardware of the machine is mainly designed for deposits of cash withdrawal payments of credit card for reporting the information of account the software of atm is designed to control atm transactions channels on centralized databases

*an asic implementation of automated teller machine controller* - Aug 13 2023

web the developed design will be modeled using verilog hdl language which is a hardware description language hdl used to describe a digital system the verification of developed model will be made by identifying the suitable test cases in a test bench

*automatic teller machine using verilog* - Aug 01 2022

web 2 automatic teller machine using verilog 2022 02 22 systems design and while vliw is a running theme throughout the book embedded computing is the core topic embedded computing examines both in a book filled with fact and opinion based on the authors many years of r d experience features complemented by a unique professional quality