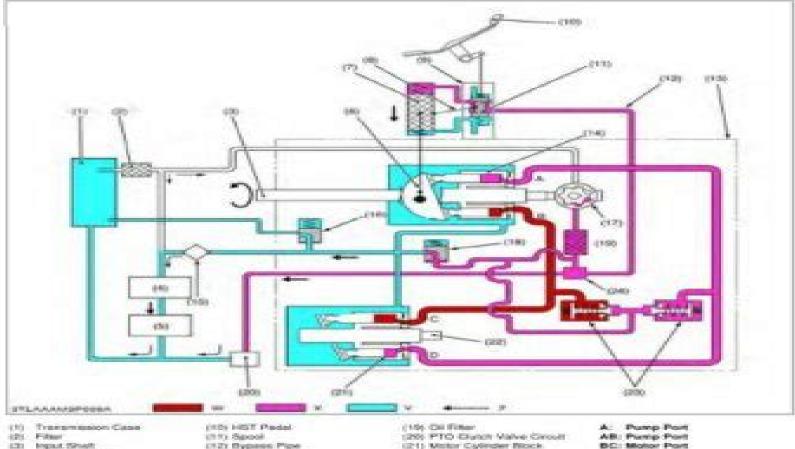
#### Reverse



- 1.33 Inglast (Street)
- Hydraulic Phoses
- Power Steering Circuit
- (8) Variable Swashplate
- (7) Serve Peakers
- ids. Freedback Lever
- (b) Regulator Valve Assembly
- (12) Bypens Pipe
- HIS HIST Appoints/y
- (14) Pump Cylinder Block
- DYDIS ON COMMEN
- (198) Coppe Pleifelf Valve
- (47) Charge Pure:

(7) and the regulator valve (9) as shown in figure above.

(TIE) Charge Flater Valve

- (E1) Motor Cylinder Block
- (2005 Okingust Street)
- (\$13) Check and High Pressure
- Platford Voltage
- (24) PTO Clarett Pressure Priority

When the HST pedal (10) is stepped on and in reverse, the variable swashplate (6) is sited by the servo piston

DW: High Pressure Oil

X: Low Pressure Oil

CiD: Motor Port

Zir Beatrioge On

Will Process Child

As the pump cylinder block (5) rotates with the input shaft (3), the oil is forced out of pump port B at high pressure. As the pressured oil enters motor port C, the pistons, which align with port C, are pushed against the thrust plate and slide down inclined surface.

Then the output shaft (22) rotates with the motor cylinder block (21). This drives the machine rearward and the angle of pump swashplate determines the output shaft speed.

As the motor cylinder block (21) continues to rotate, oil is forced out of motor port D at low pressure and returns to the pump port A.

SALEST HOT WAS TROUDED ASSOCIA

# **L4600 Service Manual**

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