

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
TWO questions from each Part - A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non - traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

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*Graph Drawing* David Eppstein, Emden R. Gansner, 2010-03-24 This volume constitutes the refereed proceedings of the 17th International Symposium on Graph Drawing GD 2009 held in Chicago USA during September 2009 The 31 revised full papers and 4 short papers presented were carefully reviewed and selected out of 79 submissions Furthermore 10 posters were accepted in a separate submission process

*Student's Solutions Manual to Accompany Atkins' Physical Chemistry* C. A. Trapp, M. P. Cady, Carmen Giunta, 2010 This solutions manual provides the authors detailed solutions to exercises and problems in physical chemistry It comprises solutions to exercises at the end of each chapter and solutions to numerical theoretical and additional problems

**Gathering Social Network Data** jimi adams, 2019-06-03 Gathering Social Network Data provides an important complement to existing books that focus on social network analysis and offers more detailed coverage than is available in existing chapter length treatments In a single centralized source author jimi adams provides 1 a broad overview of the unique set of general principles underlying network data collection and 2 guidance on many particular details needed for the application of these principles to particular research questions As well as chapters on data collection methods the book includes a chapter on data quality and another on ethical considerations

**Interactions between emotions and social context - Basic, clinical and non-human evidence** Maria Ruz, Agustin Ibanez, Sonja A E Kotz, Louise Barrett, Jorge Moll, 2014-07-17 The emotions that we feel and also those that we perceive in others are crucial to the social functioning of both humans and non human animals Although the role of context has been extensively studied in basic sensory processing its relevance for social cognition and emotional processing is little understood In recent years several lines of research at the behavioral and neural levels have highlighted the bidirectional interactions that take place between emotions and social context Experienced emotions even when incidental bias decision making Remarkably even basic emotions can be strongly influenced by situational contexts In addition both humans and non human animals can use emotional expressions strategically as a means of influencing and managing the behavioral response of others in relation to specific environmental situations Moreover social emotions e.g. engaged in moral judgment empathic concern and social norms seem to be context dependent which also questions a purely abstract account of emotion understanding and expression as well as other social cognition domains The present Research Topic of Frontiers in Human Neuroscience highlights the need for a situated approach to emotion and social cognition We presented theoretical and empirical work at the behavioral and neural levels that contribute to our understanding of emotion within a highly

contextualized social realm and vice versa Relevant contributions are presented from diverse fields including ethology neurology biology cognitive and social neuroscience and as well as psychology and neuropsychiatry This integrated approach that entails the interaction between emotion and social context provide important new insights into the growing field of social neuroscience *Human Nutrition - E-Book* Catherine Geissler,Hilary Powers,2010-10-04 This title is now available under ISBN 9780702044632 This 12th edition of Human Nutrition has been fully updated by a renowned team of international experts to ensure authoritative content and a global perspective It provides a comprehensive resource for all those in the field of nutrition and other health sciences Comprehensive coverage of nutrition in one concise volume with additional material and interactive exercises on website A similar logical chapter structure throughout and textbook features in each chapter learning objectives key point summaries and text boxes facilitate learning and revision Incorporates latest research for example on organic foods and sustainable agriculture Team of contributors of international repute from 11 countries guarantees authoritative text New chapter on dietary reference values N New section on electrolytes and water balance Expanded section on HIV Website updating between editions online only chapters on food commodities e g cereals vegetables and fruit meat fish egg milk and milk products online examples of calculations and interactive exercises

**Clinical Procedures in Emergency Medicine** James R. Roberts,Jerris R. Hedges,2010 Clinical Procedures in Emergency Medicine by James R Roberts MD Jerris R Hedges MD MS is far and away the most well known and trusted procedures manual in emergency medicine Completely updated with the latest equipment devices drug therapies and techniques this 5th edition enables you to make optimal use of today s best options A new full color format makes the book easier to consult than ever before and online access at [expertconsult.com](http://expertconsult.com) lets you rapidly reference the complete contents from any computer Online and in print you ll see exactly how and when to perform every type of emergency procedure so you can choose and implement the best possible approach for every patient

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