

















## 20A and 30A Twist-Lock Plugs and Connectors

### Wiring Instructions

- Cable:** Provide a cable of applicable ampacity, service, and temperature rating suitable for the conditions of use and location. The plugs and connectors are designed for use with 3 or 4 conductor cables with a diameter from .375" to 1.156" (12/3 SJ through 8/4 S).
- Cord Clamp Prep:** Gray colored cord clamp inserts preinstalled for use with .550" to .875" cable diameter. For other sizes:
  - Loosen and remove the cord clamp assembly from the housing.
  - Remove the gray colored cord clamps from the cord clamp assembly
  - Replace with an appropriate supplied cord clamp insert:
    - Black Colored Cord Clamp Insert: .375" to .550" DIA
    - Gray Colored Cord Clamp Insert: .550" to .875" DIA
    - Red Colored Cord Clamp Insert: .750" to 1.06" DIA
    - Without Cord Clamp Insert: 1.06" to 1.156" DIA
- Cable Prep:** Remove outer jacket 2" and strip each individual conductor 5/8" as shown in Figure 1 below. Make sure the wire is clean, and a bright copper color. Do not solder the ends of the wire. Feed the cable end through the housing.



- Assembly:** Select the proper plug or connector for your application. Loosen the screws from the face and remove the assembly from the outer body.  
 Insert the green wire into the terminal with the green colored screw (also marked "G"). Insert the white wire into the terminal with the silver colored screw (also marked "W"). Insert the remaining wires (red, black, etc) into the terminals marked "X", "Y", or "Z".  
 When making connections, make certain they are secure, properly insulated, and there are no stray wire strands outside the terminals. Tighten the terminal screws to 14-20 in-lbs torque.  
 Assemble the housing over the device body; the keyway in the housing and the body properly aligns the two parts. Tighten the cord clamp assembly screws to a maximum 10-12 in-lbs torque. Lastly tighten the assembly screws.
- Configuration Chart:**

	20 Ampere		30 Ampere	
Plug	 L5-20P	 L6-20P	 L5-30P	 L6-30P
	 L14-20P	 L15-20P	 L14-30P	 L15-30P
Connector	 L5-20R	 L6-20R	 L5-30R	 L6-30R
	 L14-20R	 L15-20R	 L14-30R	 L15-30R

# L1420p Plug Wiring Diagram

**TD Snyder**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'TD Snyder' text.

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