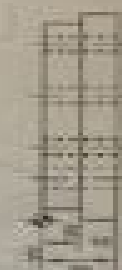
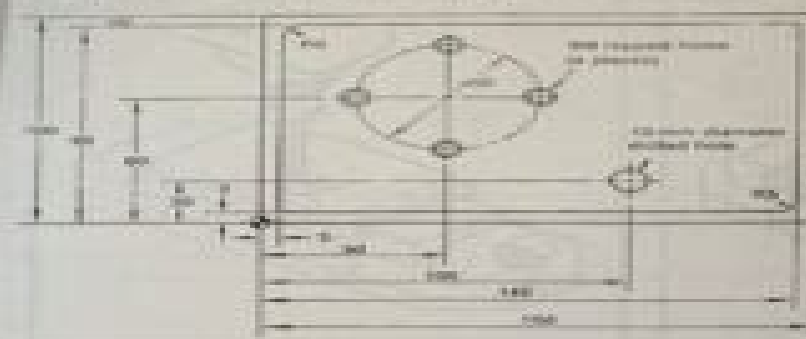


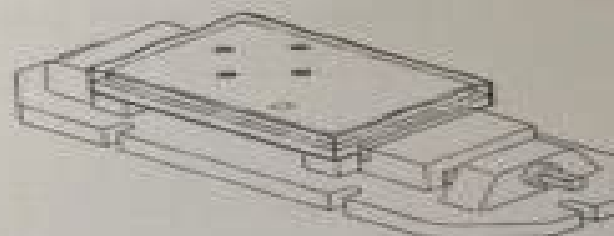
## PART DRAWINGS AND STOCK MATERIALS

Below is shown the part drawing for which a program is to be created using this manual.



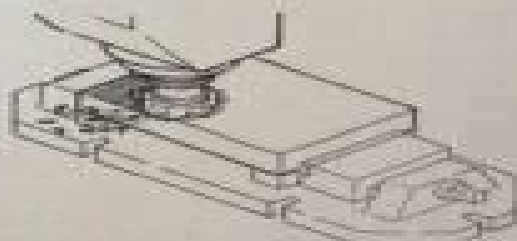
Material: Carbon Steel  
Finish machining surface: (V, T, R)

Held by a vise, the part to be machined is shown below.

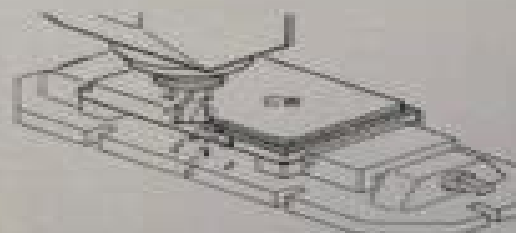


Machining of this part consists of the following four processes:

① Mill the top face of the work.



② End-cut the edges of the work.



# Mazatrol M32 Manual

**Kenneth W. Evans**



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**Programming of Computer Numerically Controlled Machines** Kenneth W. Evans, 2007 With its wide range of data about the selection of tools cutting speeds and the technology of machining this book would be a handy on the job reference for engineers programmers supervisors and machine operators besides serving as a proven and effective textbook for anyone learning CNC programming for the first time BOOK JACKET

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